Welcome

Here at Kreg®, we are committed to a simple mission: to help you build it and build it better. Whether you’re a cabinetmaker, a do-it-yourselfer, or a professional woodworker, you’ll find Kreg® Tools that are designed to make all of your building tasks easier — from our well-known Kreg® Jig® tooted-hole jig to products for clamping, cutting, measuring, routing, organizing, and beyond.

The passion and dedication behind Kreg® Tools has been apparent from the very start. Craig Sommerfeld discovered his passion for working with his hands in high school shop class. He turned that passion into a career after graduating, working as a third-shift tool-and-die maker. After hours and during breaks, Craig worked to solve another challenge. He wanted to join these frames to the table cabinets he was building without nailing them on and shaving the holes. Eventually he created plans for a single-hole jig and built the shortcut device himself.

Craig tried this new tool to his brother, Marc, a high school shop teacher. After seeing it, Marc discovered the tool offered convenience without sacrificing quality. In 1989, the two ventured to the Minneapolis Woodworking Show. They sold all the jigs they brought and went home with orders for 20 more. Later that year, Craig made this metal tool himself, called the Kreg Pocket-Hole™ Jig, and Kreg® Tool was born. From a home business to a national enterprise in just 26 years.

As our company and product lines have grown, we’ve remained committed to helping people make their move into the wonderful, rewarding world of woodworking and do-it-yourself projects. We do this by offering top-quality products and backing them with first-rate customer support. Here at Kreg®, we believe customer relationships extend far beyond the original date of sale. Whether you have a technical question on one of our great general-project building add-ons, the Customer Experience Team is here for you. Get the help you need by calling 800-447-8008 or by visiting our customer service support at Kregtool.com.

And the one-of-a-kind support doesn’t stop there. Join the thriving online Kreg Owners Community at www.KregJig.ning.com. Learn from expert woodworkers, share ideas, and enjoy discussions, videos, project albums and photos posted daily. Join our vibrant online community of woodworking enthusiasts and exchange ideas, photos, and tips and tricks, or start your own thread to share your project progress. Let’s get you started on your woodworking journey. Be sure to subscribe to our free Kreg Owners newsletter to receive the latest information on Kreg® tools and other woodworking products.

Kreg® Selects

Kreg System Organizer

Store and organize your entire Kreg Jig® system.

NEWPRODUCTS

Kreg System Organizer

Universal Clamp Trak™ Kits

Universal Clamp Trak™ Kits

Kreg Jig® KS45MS

Kreg Jig® K44KMS

Kreg Jig® R3

Kreg Jig® HD

Kreg Jig® Mini

Kreg System Organizer

Micro PocketTM Drill Guide

Kreg Jig® Screws & Plugs

Deck Jig™ & Deck Screws

Klamp ViseTM

Klamp Systems™ Components

Face Clamps™

Right Angle Clamp

90° Corner Clamp

Precision Benchtop Router Table

Precision Router Table System

Kreg Jig® Screws & Plugs

Kreg Jig® Screws, Drill Guide Blocks, drill bits, and more. The System Organizer does this with custom inserts that organize and protect their contents, making it easier than ever to keep everything needed for Kreg® Joinery™ in one convenient place.

As you explore and learn more about our latest product innovations, you’ll continue to be impressed by the passion and dedication behind Kreg® tools.

The precision router table system on page 44 is the perfect solution for all of your precision-routing needs. This innovative, powerful new system offers a large, durable table top, a one-of-a-kind Tragaur style fence, and a durable steel stand that works together to create a router table that meets all of your precision-routing needs.

The all-new Kreg® System Organizer on page 10 offers the perfect way to store and organize your entire Kreg Jig® system in one compact convenient case. The new cases can accommodate the latest Kreg® Jig® plus Kreg® accessories like the Clamp, Kreg® Screws, Drill Guide Blocks, drill bits, and more. The System Organizer does this with custom inserts that organize and protect their contents, making it easier than ever to keep everything needed for Kreg® Joinery™ in one convenient place.

Everyone here at Kreg® is thankful for the support we’ve had from our great customers over the last 25 years, and we’re excited about all of the new things that are happening. As we continue to develop innovative products, we remain committed to helping you build it, yourself, and build it better.

Until next time, we wish you the best with all of your projects!
Cutting and Measuring

Rip-Cut™

Make straight and accurate ripcuts with your circular saw

The Rip-Cut™ speeds and simplifies the process of ripping down large plywood and MDF panels. There is no need for measuring, marking, or chalk lines. The Rip-Cut™ quickly and easily attaches to almost any circular saw, letting you cut pieces up to 24" wide (610mm) with great accuracy.

The Rip-Cut™ features a durable design that includes a solid aluminum guide rail, an easy-to-read adjustable scale, and a reversible guide arm that works whether you’re left- or right-handed, and whether your blade is on the left or right side of the saw. It’s an incredibly easy, precise, and affordable way to break down large panels for almost any project.

FEATURES

A. The Rip-Cut™ quickly and easily connects to almost any circular saw—left or right blade. It’s easy to use, whether you’re left- or right-handed.

B. No table saw? No problem. The Rip-Cut™ has a 24" capacity, meaning you can rip a 4’x8’ sheet of plywood in half.

C. The Rip-Cut™ guide arm supports your blade through 100% of the cut—reducing blade wander at the end of the cut.

D. After you rip your sheet, you can use the Rip-Cut™ to break your material down into smaller pieces, too.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Materials</th>
<th>Aluminum Guide Rail Size</th>
<th>Saw Sled Size</th>
<th>Cut Widths</th>
</tr>
</thead>
<tbody>
<tr>
<td>High-quality aluminum, impact-resistant plastic polymer</td>
<td>3&quot; wide x 30&quot; long (7.6mm x 76mm)</td>
<td>61⁄2&quot; x 81⁄2&quot; (165mm x 216mm)</td>
<td>Up to 24&quot; (610mm)</td>
</tr>
</tbody>
</table>

The Rip-Cut™ features a simple yet durable design, that includes a solid-aluminum guide rail, an easy-to-read adjustable scale, and a reversible guide arm.
Joining Clamping Routing Organization Education & Apparel


Whether you’re adding shelf pin holes to an existing piece of furniture or building shelves from scratch, the Shelf Pin Jig is the perfect tool for the job. Unlike other shelf pin guides, the Shelf Pin Jig features hardened-steel drill guides that ensure precise and straight drilling, so you’ll get level, wobble-free shelves.

The Shelf Pin Jig also includes a removable, dual-position fence that can be used to position holes either 1” or 2” (25mm or 50mm) from the edge, a locating pin that provides accurate spacing when you move the jig, and a jig extender that lets you connect multiple Shelf Pin Jigs together for high-speed production work. Available with either a ½” (6mm) or a 5mm Brad Point bit, and a depth collar that can be stored on the bottom side of the Shelf Pin Jig when not in use.

**ITEM# KMA3200** - Shelf Pin Jig with ½” (6mm) Bit

**ITEM# KMA3220** - Shelf Pin Jig with 5 mm Bit

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### Features

**DRILL GUIDES**
- Hardened steel drill guides ensure precise drilling.

**LOCATING PIN**
- Locating pin lets you quickly reference last hole drilled.

**JIG EXTENDER**
- Extends the width of the jig to connect with other jigs.

---

### Specifications

<table>
<thead>
<tr>
<th>Fence</th>
<th>Standard Hole Spacing</th>
<th>Dual-Position Adjustable (3/8” &amp; 5mm)</th>
<th>32 mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>KMA3210</td>
<td>(1/2” ) (6mm)</td>
<td>KMA3210</td>
<td>(5mm)</td>
</tr>
<tr>
<td>KMA3215</td>
<td>(5mm)</td>
<td>KMA3215</td>
<td></td>
</tr>
</tbody>
</table>

---

### Square-Cut™

**ITEM# KMA2600**

Straight, square crosscuts, every time.

The Square-Cut™ allows you to quickly and accurately crosscut boards up to 12” (305mm) wide. Whether you’re using a circular saw or a jigsaw, you’ll get great results every time. Simply position the Square-Cut™ against the edge of your board and its built-in guide arm ensures that it sits perfectly square. Plus, the guide arm is adjustable, so you can set it to match the offset between the edge of the saw base and blade. With the Square-Cut™, you’ll get perfect crosscuts every time.

#### Features

**Adjustable Guide Arm**
- The guide arm on the Square-Cut™ can be adjusted to fit most circular saws or jigs. Adjustments take only a few seconds with the use of a Phillips-head screwdriver.

**Made to Fit Most Saws**
- The Square-Cut™’s extended body allows it to work effectively with stock up to 12” (305mm) wide, making it perfect for use with siding, deck boards, and more. In addition, a built-in rip pitch layout tool makes quick work of cutting siding, facing, and rafters on the job site.

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### Crown-Pro™

**ITEM# KMA2000**

Crown molding, simplified!

Installing crown molding is one of the best ways to add instant value to your home. The Crown-Pro™ simplifies the most frustrating steps of the process, so you make fewer mistakes and get the job done faster. This uniquely-designed tool holds your trim at the exact angle required, eliminating the need for advanced compound miter cuts and difficult “coping.” Its design lets you compensate for a wide variety of crown molding spring angles, and extension arms lets you work with crown up to 5½” (140mm) wide.

#### Features

**Locating Pin**
- Locating pin lets you quickly reference last hole drilled.

**Jig Extender**
- Extender connects two or more jigs together.

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### Specifications

<table>
<thead>
<tr>
<th>Fence</th>
<th>Max Workpiece Width</th>
<th>Spring Angle Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>KMA3210</td>
<td>3 ¼” x 14 ¾” x 4 1/16” (82mm x 378mm x 62mm)</td>
<td>30° - 65°</td>
</tr>
<tr>
<td>KMA3215</td>
<td>3 ½” x 12” x 1 ½” (90mm x 305mm x 38mm)</td>
<td>30° - 65°</td>
</tr>
<tr>
<td>KMA3200</td>
<td>3 ¼” x 14 ¾” x 4 1/16” (82mm x 378mm x 62mm)</td>
<td>30° - 65°</td>
</tr>
<tr>
<td>KMA3210</td>
<td>3 ½” x 12” x 1 ½” (90mm x 305mm x 38mm)</td>
<td>30° - 65°</td>
</tr>
</tbody>
</table>

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### Multi-Mark™

**ITEM# KMA2300**

Simplify measuring and layout tasks.

The Multi-Mark™ is an incredibly handy multipurpose marking and measuring tool, perfect for a wide variety of household and job-site applications. The Multi-Mark™ features three scale configurations, a built-in level, a ⅜” (5mm) reveal gauge, and much more. Whether you need to transfer a measurement, lay out mitered corners, or align and straighten a few picture frames, the Multi-Mark™ is the only tool you’ll need to get the job done.

#### Features

**Hundreds of Uses**
- The Multi-Mark™ doesn’t know the meaning of the term ‘single-purpose.’ Thanks to three unique scale configurations, a built-in level, and more, the applications are nearly endless.

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### Online Video

800.447.8638 // www.kregtool.com

Great Tool Layout Sheet in 3 Configurations

Find Your Angles: Use the Angle Finder to determine the correct spring angle of your crown molding, and the wall angle.

Set Your Angles: Set your Crown-Pro™ to match your spring angle, and set your saw to match the wall angle.

Make Your Cuts: Position your Crown-Pro™ on either side of your saw base, based on the type of pant, and then make cut.

Install Your Crown: Position your crown on the wall and nail it securely into place. You’ll get perfect results with the Crown-Pro™.

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### Crown-Pro™ Accessories

- Shelf Pin Jig with ½” (6mm) Bit
- Shelf Pin Jig with 5 mm Bit
- ¼” (6mm) Brad Point Bit
- 5mm Brad Point Bit
- Depth Collar
- Allen Wrench
- Owner’s Manual
Precision Trak & Stop Kit

ITEM# KMS8000

Take the guesswork out of cutting wood to length

Take the guesswork—and your tape measure and pencil—out of cutting wood to length. Our Precision Trak and Stop Kit allows you to turn a miter saw into a precise cutting system. Simply position the stop at the dimensions you’d like to cut using the precision lens cursor, place the board against the stop, and cut to that exact length every time. You build the support wings out of plywood (or another sheet material), and then add the Trak. The 2’ (610mm) long Trak sections give you options. Includes 8’ (2440mm) of Trak in 2’ (610mm) long sections that can be used on the right or left side of the saw, or split between both sides. Outfitting your saw to cut perfectly-sized workpieces couldn’t be simpler!

Includes:
Four 2’ (610mm) pieces of Trak, one Swing Stop™, one Production Stop, one 12’ (3675mm) length of L-R reading self-adhesive tape, one 12’ (3675mm) length of R-L reading self-adhesive tape, detailed instructions, and mounting hardware.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Fence</th>
<th>Finish</th>
<th>Weight</th>
<th>Length</th>
<th>Measuring Tape</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aircraft-grade aluminum</td>
<td>Anodized for easy clean-up</td>
<td>7 lbs.</td>
<td>(3.2kg)</td>
<td>(4) 2’ sections for 8’ of Trak length (610mm for 2440mm)</td>
</tr>
<tr>
<td>(1) 12’ (3675mm) R to L Reading</td>
<td>(1) 12’ (3675mm) L to R Reading</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

FEATURES

A. PRODUCTION STOP
Designed to stand up to the rigors of repetitive cuts in an industrial environment, the Production Stop mounts onto the top of the fence and features dual lens cursors for convenient use on either side of the blade.

B. SWING STOP™
Our Innovative Swing Stop™ features specially designed hash marks that actively reduce ‘play’ in the stop, dramatically increasing accuracy. The stop itself easily sets the distance between the end of the board and the saw blade for cutting accuracy and repeatability... and flips out of the way when not in use.

C. RIGID ALUMINUM FENCE
Incredibly strong and built to last, our anodized aluminum Trak features an L-shaped foot that makes alignment and mounting to any 3⁄4” (19mm) thick board a snap. Trak is designed with a groove across the top to accept the included self-adhesive measuring tape.

D. SHOP-MADE SUPPORT WINGS
Build simple plywood or MDF extensions to match the height of your saw, then add a back fence that reaches 2 1⁄4” (57mm) above the saw height. Instructions and mounting hardware for the Trak are included.

Perfect for a Wide Variety of Applications
The most common setup for the Precision Trak & Stop Kit is with a miter saw. But, many people find it useful to add to their radial arm saw or drill press. No matter where you use the Precision Trak & Stop Kit, you’ll find it far more accurate and much quicker than a tape measure and pencil.

Precision Miter Gauge

ITEM# KMS7102

Adjustable cutting accuracy with simplicity and durability

Why spend your time calibrating a miter gauge when you can get factory-calibrated accuracy right out of the box? Our Precision Miter Gauge requires no calibrating, and features positive stops at 0°, 10°, 221⁄2°, 30° and 45°, making it easy to cut miters quickly.

When you want to cut a different angle, the easy-to-use Vernier scale allows for fast adjustments to 1⁄10th of a degree.

Perfect Miters, Fast!
Precision is the name of the game for this CNC-milled miter gauge. We build accuracy into every feature of this product from the adjustable miter bar to the factory-calibrated accuracy... and fl ips out of the way when not in use.

May be useful to add to your miter saw in an industrial environment, the Production Stop mounts onto the top of the fence and features dual lens cursors for convenient use on either side of the blade.

Features

A. PRECISION LENS CURSOR
Similar to the type of lens found on a quality table saw rip fence, the clear lens features a high-visibility red line that makes it easy to set the Swing Stop™ for precise cuts, time after time.

B. NO PLAY IN THE MITER SLOT
Our extremely straight 24” (610mm) anodized aluminum bar is 15” (385mm) thick by 3⁄4” (19mm) wide and features five bar adjusters that eliminate “play” in the miter slot with the turn of a screw driver.

C. SWING STOP™
Adds repeatable accuracy to your Miter-Gauge fence. This versatile Swing Stop™ holds your desired measurement precisely, and swings out of the way easily when you want to cut without it.
A new level of band saw accuracy

Most band saw blades don’t run perfectly perpendicular to the front of your table. There’s always just a little bit of “drift” that prevents you from getting precise cuts, even with a fence. The Precision Band Saw Fence easily adjusts to your blade’s drift angle to provide you with a new level of band saw accuracy. This fence mounts to most 14” (355mm) band saws right out of the box, and can be modified to fit many others by drilling a single hole in the aluminum mounting rail.

**Specifications**

<table>
<thead>
<tr>
<th>Fence</th>
<th>Precision Lens Cursor</th>
<th>Blade Drill</th>
<th>Dimensions</th>
<th>Finish</th>
<th>Weight</th>
<th>Adaptability</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>Two simple adjustments for brake drift</td>
<td>Mounting Rail is 26” (660mm) long</td>
<td>Fence is 18” (457mm) long</td>
<td>Anodized for easy clean-up</td>
<td>6.75 lbs. (3.1kg)</td>
<td>Pre-drilled holes on the mounting rail fit most 14” (355mm) Band Saws</td>
</tr>
</tbody>
</table>

**Features**

A. **Rigid Design**

The aluminum fence is incredibly strong, straight, and built to last for years. The face and top edge of the fence contain T-slots for adding stops, resaw guides, and more.

B. **Easy To Remove**

When you don’t need the fence, remove it in seconds – no tools required! Just loosen the locking knobs and lift the fence from the mounting rail. The red Rita below your table’s surface stop out of the way.

C. **Precision Lens Cursor**

Magnified and easy to read for even the smallest adjustments, the thin red line on the Precison Lens Cursor lets you accurately set up the fence for cutting veneer, tenons, and more.

D. **Adjustable In Dimensions**

This fence adjusts to set up perfectly square to your table and blade. Two simple adjustments allow you to set the fence to match brake drift, greatly enhancing cutting accuracy.

**Recommended Accessories**

- **Precision Micro-Adjuster**
  - ITEM# KMS7215

- **4.5” Resaw Guide (114mm)**
  - ITEM# KMS7213

- **7” Resaw Guide (170mm)**
  - ITEM# KMS7214

**Measuring Tapes**

- **Imperial 12” Self-Adhesive Tape (365mm)**
  - ITEM# KMS7214

- **Metric 3.5-Meter Self-Adhesive Tape (3500mm)**
  - ITEM# KMS7219

**Production Stop**

ITEM# KMS7200

Built for rugged use. Dual lens cursors allow for use on either side of the blade. Fits on top of the Top Trak and Heavy-Duty Trak. Can be removed and repositioned easily.

**Swing Stop™**

ITEM# KMS7301

Add repeatable accuracy to your miter saw, band saw, table saw fence, router table, and more with this versatile Swing Stop™. It holds your desired measurement precisely, and swings out of the way easily when you want to cut without it.

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- **Metric 3.5-Meter Self-Adhesive Tape (3500mm)**
  - ITEM# KMS7219

**Top Trak**

This track features a self-aligning L-shaped mounting foot for easy installation to a shop-made fence. Just drill 1⁄8ʺ (3mm) holes through the back of the extrusion and secure with the included mounting screws.

**Heavy-Duty Trak**

Our Heavy-Duty Trak is an L-shaped, anodized-aluminum extrusion that is extremely straight and perfect for heavy-duty commercial applications. Contains four T-slots that accommodate the head of a standard 1⁄4ʺ (6mm) bolt.

**Trak Klamp**

This inexpensive and versatile clamp works great in a variety of applications. Fits the Mini Trak, Top Trak or HD Trak. You may also mount the clamp to a piece of wood by drilling a 1⁄4ʺ (6mm) hole and then countersinking a 7⁄16ʺ (11mm) hole on the underside for the bolt head.

**Mini Trak**

48” (1219mm)

Mini Trak can be used to produce countless types of woodshop jigs and fixtures such as taper jigs and cut-off sleds. An adaptation of our other popular styles of Trak, Mini Trak works with your miter gauge, featherboards, and other accessories to add flexibility to your table top.

**Combi-Trak**

Building your own router table? This combination Miter-Trak and Mini Trak works with your miter gauge, featherboards, and other accessories to add flexibility to your table top.

**Combination Tool Kit**

This kit contains four Trak sets that you can mix and match to fit your needs.

**Form-2-Set**

An all-inclusive setup for your own shop made router table. Perfect for the serious woodworker.

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  - ITEM# KMS7219
Joining Kreg Jig® K5/K5MS
Joining Kreg Jig® K4/K4MS
Joining Kreg Jig® R3
Joining Kreg Jig® HD
Joining Kreg Jig® Mini
Joining System Organizer
Joining Micro-Pocket™ Drill Guide
Joining Accessories
Joining Kreg® Screws & Pocket-Hole Plugs
Joining Deck Jig™ & Deck Screws
Joining Foreman DB210
Joining Pocket-Hole Machines & Accessories

Joining Kreg Jig® K5
ADVANCED FEATURES FOR BUILDING WITH WOOD
The Kreg Jig® K5 incorporates the best features of every Kreg Jig® that came before with upgrades you’ve never seen. That starts with a clamping mechanism that you can adjust without tools or adjusting nuts to match your workpiece thickness. Just slide the clamp into place, “click” the large front-mounted clamp handle, and your jig is set to hold your workpiece tight every time. Also available as a Master System. Learn more on pages 14-15.

Joining Kreg Jig® R3
THE HOME IMPROVER’S SOLUTION FOR BUILDING WITH WOOD
If you’re just getting started building projects with wood, the Kreg Jig® R3 is your perfect solution. It’s great for building bookcases, shelves, custom built-ins, and countless other home improvement projects. See page 17 to learn more.

Joining Kreg Jig® HD
THE HEAVY-DUTY SOLUTION FOR BUILDING WITH WOOD
Bigger bit, bigger screws, and of course—bigger projects. The Kreg Jig® HD delivers the strength and confidence you need to BUILD BIG! See page 18 to learn more.

Joining Kreg Jig® Mini
THE SOLUTION FOR KREG JOINERY® IN TIGHT SPOTS
The Kreg Jig® Mini is designed for very specific applications where the smallest jig possible is required. It includes the hardened-steel drill guide of the other joining machines.

Joining Kreg Jig® K4
THE EASY WAY TO BUILD WITH WOOD
The Kreg Jig® K4 is the perfect choice for do-it-yourselfers and anyone looking for a benchtop pocket-hole solution on a budget. Whether you’re building your first set of garage storage shelves, or making simple repairs around the house, the Kreg Jig® K4 can help you finish the job in less time, and with far less effort than you ever thought possible. Also available as a Master System. Learn more on page 16.

Joining Kreg Jig® K5
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Joining Kreg Jig® K5
ADVANCED FEATURES FOR BUILDING WITH WOOD
The Kreg Jig® K5 incorporates the best features of every Kreg Jig® that came before with upgrades you’ve never seen. That starts with a clamping mechanism that you can adjust without tools or adjusting nuts to match your workpiece thickness. Just slide the clamp into place, “click” the large front-mounted clamp handle, and your jig is set to hold your workpiece tight every time. Also available as a Master System. Learn more on pages 14-15.

Joining Kreg Jig® R3
THE HOME IMPROVER’S SOLUTION FOR BUILDING WITH WOOD
If you’re just getting started building projects with wood, the Kreg Jig® R3 is your perfect solution. It’s great for building bookcases, shelves, custom built-ins, and countless other home improvement projects. See page 17 to learn more.

Joining Kreg Jig® HD
THE HEAVY-DUTY SOLUTION FOR BUILDING WITH WOOD
Bigger bit, bigger screws, and of course—bigger projects. The Kreg Jig® HD delivers the strength and confidence you need to BUILD BIG! See page 18 to learn more.

Joining Kreg Jig® Mini
THE SOLUTION FOR KREG JOINERY® IN TIGHT SPOTS
The Kreg Jig® Mini is designed for very specific applications where the smallest jig possible is required. It includes the hardened-steel drill guide of the other joining machines.

Joining Kreg Jig® K4
THE EASY WAY TO BUILD WITH WOOD
The Kreg Jig® K4 is the perfect choice for do-it-yourselfers and anyone looking for a benchtop pocket-hole solution on a budget. Whether you’re building your first set of garage storage shelves, or making simple repairs around the house, the Kreg Jig® K4 can help you finish the job in less time, and with far less effort than you ever thought possible. Also available as a Master System. Learn more on page 16.

Joining Kreg Jig® K5
ADVANCED FEATURES FOR BUILDING WITH WOOD
The Kreg Jig® K5 incorporates the best features of every Kreg Jig® that came before with upgrades you’ve never seen. That starts with a clamping mechanism that you can adjust without tools or adjusting nuts to match your workpiece thickness. Just slide the clamp into place, “click” the large front-mounted clamp handle, and your jig is set to hold your workpiece tight every time. Also available as a Master System. Learn more on pages 14-15.

Joining Kreg Jig® R3
THE HOME IMPROVER’S SOLUTION FOR BUILDING WITH WOOD
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The Kreg Jig® K4 is the perfect choice for do-it-yourselfers and anyone looking for a benchtop pocket-hole solution on a budget. Whether you’re building your first set of garage storage shelves, or making simple repairs around the house, the Kreg Jig® K4 can help you finish the job in less time, and with far less effort than you ever thought possible. Also available as a Master System. Learn more on page 16.
Joining

Fast, Simple Setup

When you’re ready to create Kreg Joints, the Kreg Jig® K5 makes it simple to get started.

1. First, select your screw based on the thickness of your wood. The included screw reference chart in the storage wing makes this step easy.

2. Set the Stop Collar using the included Drill Bit Setup Block, and simply pull the spring-loaded pin to adjust the Drill Guide Block.

3. Finally, set the workpiece clamp—slide the clamp block, pull the handle up until it clicks twice, and then push it back down. Just that easy, you’re ready to go!

Kreg Jig® K5

Advanced features for building with wood

The Kreg Jig® K5 incorporates the best features of every Kreg Jig® that came before with upgrades you’ve never seen.

Fast, Simple Setup

When you’re ready to create Kreg Joints, the Kreg Jig® K5 makes it simple. Just select your screw based on thickness of your wood, set the stop collar using the drill bit setup block, pull the spring-loaded pin to adjust the drill guide block, and then set the workpiece clamp. Simply slide the clamping mechanism, pull up on the handle, and then push it back down.

Easy Thickness Adjustment

The Kreg Jig® K5 offers our simplest workpiece clamping system ever. The ratcheting clamp simply slides into place against your workpiece. Then, you lift the handle until you hear and feel two “clicks,” and that’s it. Now your clamp is set until you change to a different thickness.

Support, Plus Onboard Storage

Two large support wings can be attached quickly and easily to the sides of the base. This way, long workpieces get solid footing and won’t tip. Plus, there’s a large storage compartment under the lid in each wing where you can keep your Kreg bits, screws, and accessories close at hand, but out of the way.

Sealing Dust Collection Port

The Kreg Jig® K5 comes with a detachable dust port that swivels from side to side so that you can position it exactly where you want it, and then attach it to a standard 1 1/4” (32mm) vacuum hose. This keeps your work area free of chips and debris, makes drilling easier, and prolongs drill bit life by reducing heat.

Includes:

- Kreg Jig® K5 base with ratcheting front-side clamp, extension wings, swiveling dust-collection port, drill guide block, spacer block, workpiece stop, drill bit setup block, stepped drill bit, 6” (152mm) driver bit, stop collar, Hex wrench, starter Kreg® screw set, starter pocket-hole plug pack, owner’s manual, online SkillBuilder videos, and three downloadable project plans.

Get the most from your Kreg Jig® K5

Learn more about related products from Kreg and expand the possibilities.

Kreg Jig® K5MS

Make your Kreg Jig® K5 even better by upgrading to a Master System.

Includes:

- Kreg Jig® K5
- Extension Wings with Storage
- Adjustable Workpiece Stop
- Stop-Collar Setting Block
- Stepped Drill Bit & 6” Square-Drive Bit
- Screw Selection Chart
- Starter Screw & Plug Set
- Automaxx® Face Clamp
- Portable Base
- 3 Downloadable Project Plans

New

Includes these premium accessories:

- Automaxx® Face Clamp
- Portable Base
- 3 Downloadable Project Plans
Kreg Jig® K4  ITEM# K4

The easy way to build with wood

The Kreg Jig® K4 is the perfect choice for do-it-yourselfers and anyone new to Kreg Joinery™. Whether you’re building your first set of shelves, custom wood furniture, or making minor repairs around the house, the Kreg Jig® K4 can help you finish the job in less time, and with far less effort than you ever thought possible.

Includes:
Kreg Jig® K4, ½” (10mm) stepped drill bit, 6” (152mm) square driver, starter Kreg® screw set, starter pocket-hole plug set, and owner’s manual.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Body Material</th>
<th>Number of Drill Guides</th>
<th>Drill Guide Spacings</th>
<th>Clamping Method</th>
<th>Workpiece Thickness Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glass-Filled Nylon</td>
<td>3</td>
<td>½”, ⅜” and ⅝” (14mm, 20mm, 36mm)</td>
<td>Toggle clamp for benchtop applications. Works with a variety of common clamps for repair applications.</td>
<td>⅜” (10mm), ⅝” (16mm), ⅝” (20mm), ⅝” (25mm), ⅝” (36mm)</td>
</tr>
</tbody>
</table>

**FEATURES**

- **3-HOLE DRILL GUIDE**
  The 3-hole Drill Guide lets you perfectly placed pocket holes in a variety of material widths and thicknesses, from ½” (12mm) to 1⅝” (36mm), in ¼” (6mm) increments.

- **LARGE CLAMPING RECESSION**
  The large clamping recess makes it easy to secure your jig to your workbench using Kreg® multipurpose Face Clamps or any common bar clamp or C-clamp.

- **REMOVABLE DRILL GUIDE**
  For hard to reach repair applications, or when you just want to take your work on the road, the removable Drill Guide on the Kreg Jig® guarantees that you’ll always have the right tool for the job.

**MAKE IT A MASTER SYSTEM**

Kreg Jig® K4MS  ITEM# K4MS

Make your Kreg Jig® K4 even better by upgrading to a Master System.

Includes:
- Kreg Jig® K4
- Stepped Drill Bit & Stop Collar
- 6” Square-Drive Bit
- Starter Screw & Plug Set
- Face Clamp
- Portable Base
- Material Support Stop
- Dust Collection Attachment

**INCLUDES THESE MUST-HAVE ACCESSORIES:**

- Material Support Stop
- Duct Collection Attachment
- Face Clamp
- Portable Box

Kreg Jig® R3  ITEM# R3

The home improver’s solution for building with wood

The Kreg Jig® R3 is the perfect solution for any homeowner who builds projects with wood. With the Kreg Jig® R3, you can make home improvements, build bookcases and shelves, create storage projects, make lasting repairs, and much more.

Includes:
Kreg Jig® R3, clamp adapter, stepped drill bit, 6” (152mm) driver bit, depth collar, Allen wrench, starter Kreg® Screw set, starter pocket-hole plug set, and owner’s manual, all inside of a compact and durable carrying case.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Body Material</th>
<th>Number of Drill Guides</th>
<th>Drill Guide Spacings</th>
<th>Clamping Method</th>
<th>Workpiece Thickness Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glass-Filled Nylon</td>
<td>2</td>
<td>⅜” (10mm)</td>
<td>Works with a variety of common clamps. Clamp Pad Adapter accepts any Kreg Face Clamp.</td>
<td>⅜”, ⅝”, ⅝”, ⅝”, ⅝”, ⅝”, ⅝”, ⅝”, ⅝”</td>
</tr>
</tbody>
</table>

**FEATURES**

- **CLAMP PAD ADAPTER**
  The Kreg Jig® R3 can be secured to your workpiece with any standard bar clamp or C-clamp. In addition, the R3’s Clamp Pad Adapter allows the jig to be attached directly to any Kreg® Face Clamp for faster and more repeatable pocket holes.

- **MATERIAL THICKNESS SETTINGS**
  From thin drawer boxes and craft projects to stout 2x4s, this jig can handle just about anything. Independent positioning sliders feature nine depth settings, allowing you to easily join materials from ⅜” (12mm) to 1⅝” (36mm) thick in ¼” (6mm) increments.

- **ORGANIZED CARRYING CASE**
  The R3 comes in a durable carrying case to keep materials organized and to make sure that you always have the tools you need on hand. As a bonus, we’ve molded a depth setup gauge into the case for handy reference.

- **EASY-PRESS™ POSITIONING SLIDERS**
  To properly set the jig, simply position the sliders on the side of the jig and move the sliders so that your material thickness is aligned with the arrow on the jig body to set your drilling depth.
Kreg Jig® HD
ITEM# KJHD

The heavy-duty solution for building with wood

Bigger bit, bigger screws, and of course—bigger projects. The Kreg Jig® HD delivers the strength and confidence you need to BUILD BIG!

Designed with the same tried-and-true efficient design and hardened-steel drill guides as the original Kreg Jig®, the Kreg Jig® HD lets you create joints in 1 1/2" (38mm) and thicker materials that are an amazing 50% stronger than traditional Kreg joints.

Includes:
- HD Drill Guide, stop block, 1 1/2" (12mm)-diameter HD stepped drill bit, 1" (152mm) HD driver bit, step collar, Hex wrench, starter Kreg® Screw set, and owner’s manual.

NOTE:
Be sure to check with your local building code authority before using the Kreg Jig® HD to construct load-bearing objects such as interior walls or deck railings. Building codes differ from area to area. Please refer to the applications in user manual or www.kregtool.com for more information.

Kreg Jig® Accessories

Kreg System Organizer
ITEM# KTC65
Store and organize your entire Kreg Joinery™ system in one compact, convenient case.

The all-new System Organizer is the perfect place to store and organize all of your Kreg Joinery™ system parts—your Kreg Jig®, Kreg® Clamps, Kreg® Screws, drill and driver bits, and more. A portion of the Organizer’s tray can be removed for storage of other items such as the Kreg® Shelf Pin Jig, compact drills and drivers, and more.

It’s easy to keep track of everything stored in the System Organizer thanks to a transparent lid. A pair of heavy-duty clasps ensure that lid stays shut, and a large handle makes the Organizer easy to carry so you can take your Kreg® tools on the go.

The Storage Solution for Kreg Jigs® and Accessories

Micro-Pocket™ Drill Guide
ITEM# KJMICRODGB
Create compact pocket holes

With a 25% smaller hole diameter, the Micro-Pocket™ Drill Guide lets you create compact pocket holes in almost all Kreg Joinery™ applications. You also have the ability to tackle smaller projects, thinner stock, and tighter repair applications, where standard pocket holes simply can’t go. Designed for use with the Kreg Jig® K3, K4, and K5.

Includes:

The Kreg Jig® Mini
ITEM# MKJKIT

Simple

The Kreg Jig® Mini is a great choice for applications where the smallest joint possible is required. The simplistic design includes the hardened-steel guide of traditional Kreg Jig®, but does not include a reference fence, so material thickness adjustments must be made manually.

Includes:
- Kreg Jig® Mini, stepped drill bit, depth collar, and Allen wrench.

SPECIFICATIONS

Kreg Jig® Mini
ITEM# MKJKIT

SPECIFICATIONS

**Body Material**

| Glass-Filled Nylon |

<table>
<thead>
<tr>
<th>Drill Guide Spacings</th>
<th>Workpiece Thickness Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8&quot; (3mm)</td>
<td>1/8&quot; to 1 1/2&quot; (3mm to 38mm)</td>
</tr>
</tbody>
</table>

PLUG-SETTING FEATURE

The Mini’s plug setting feature is fast, easy, and safe.

UNLIMITED MATERIAL THICKNESS

The Kreg Jig® Mini has a fenceless design that allows you to make precise angle and stock-depth adjustments as needed.

Micro-Pocket™ Drill Guide
ITEM# KJMICRODGBS

SPECIFICATIONS

**Body Material**

| Glass-Filled Nylon |

<table>
<thead>
<tr>
<th>Drill Guide Spacings</th>
<th>Workpiece Thickness Settings</th>
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</thead>
<tbody>
<tr>
<td>1/8&quot;, 5/32&quot;, 3/32&quot; (3mm, 2mm, 1mm)</td>
<td>1/8&quot; to 1 1/2&quot; (3mm to 38mm)</td>
</tr>
</tbody>
</table>

UNLIMITED MATERIAL THICKNESS

The Micro-Pocket™ Drill Guide allows you to make precise angle and stock-depth adjustments as needed.

Endless Applications

Perfect for 1/2" (12mm) Stock

Perfect for Narrow Stock

Compatible with the Kreg Jig® K3, K4, and K5

800.447.8638 // www.kregtool.com

800.447.8638 // www.kregtool.com
Kreg Jig® Accessories

Kreg Jig® Portable Base
Accepts your Kreg Jig® Drill Guide Block and connects to most Kreg® Face Clamps for portable pocket holes. Allows your jig to be used as two tools in one: a sturdy benchtop jig and a portable jig for work on the go.

Material Support Stop
This handy Kreg Jig® accessory can be positioned any distance from your Kreg Jig® to repeat the same pocket holes. Can also be swung out of the way to serve as a support for large panels.

Dust Collection Attachment
This handy attachment connects any standard 1½” (32mm) vacuum hose to your Kreg Jig® for faster work without the mess. It also acts as a cleaner shop. Only for use with the Kreg Jig® K3, K4, and Kreg Jig® K4 Master System.

Drill Guide Spacer Blocks
Drill Guide Spacer Blocks make it quick and easy to compensate for additional material thickness in a project. Works with the Kreg Jig® K3, K4, K4MS, K5 and K5MS. Set of 3.

Drill Bits
Kreg® drill bits feature a high-speed design that eliminates clogging and provides a much smoother, faster drilling stroke than the drill bits with replaceable center drills. The KJD Bit for our manual Kreg Jig® is made of high-speed steel, while the DKDB machine bit is made of cobalt-steel to increase bit life. Because the DKDB bit is 1½” (115mm) in diameter, it can be used in any manual Kreg Jig® as a premium replacement. Be sure to order the left-hand drill bit (LH-DKDB) for the center spindle of the DK3100 fully-automatic machine.

Kreg® Screws
Kreg® screws are built with specialized features that work together to ensure the strongest joint possible. They also make driving easy and help to reduce wood splitting. Choosing Kreg® Screws will give you the best results possible. To get these great results, you need to choose the best Kreg Jig® product.
Your KREG® projects demand KREG® Screws.

Learn why at kregtool.com/kreg screws

5 Reasons Kreg Screws Give you the Best Results

---

**Zinc**

<table>
<thead>
<tr>
<th>Part#</th>
<th>Thread</th>
<th>Length</th>
<th>Head Style</th>
<th>Qty.</th>
<th>Diameter</th>
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<tbody>
<tr>
<td>SML-C1</td>
<td>Coarse</td>
<td>1&quot; (25mm)</td>
<td>Maxi-Loc™</td>
<td>100</td>
<td>50, 1000</td>
</tr>
<tr>
<td>SPS-C1</td>
<td>Coarse</td>
<td>1&quot; (25mm)</td>
<td>Pan Head</td>
<td>100</td>
<td>50, 1000</td>
</tr>
<tr>
<td>SML-C125</td>
<td>Coarse</td>
<td>1/2&quot; (32mm)</td>
<td>Maxi-Loc™</td>
<td>100</td>
<td>50, 1000, 5000</td>
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<tr>
<td>SML-C150</td>
<td>Coarse</td>
<td>1/2&quot; (38mm)</td>
<td>Maxi-Loc™</td>
<td>100</td>
<td>50, 1000</td>
</tr>
<tr>
<td>SML-C2</td>
<td>Coarse</td>
<td>2&quot; (51mm)</td>
<td>Maxi-Loc™</td>
<td>50, 250, 3000</td>
<td></td>
</tr>
<tr>
<td>SML-C250</td>
<td>Coarse</td>
<td>2 1/2&quot; (64mm)</td>
<td>Maxi-Loc™</td>
<td>50, 250, 3000</td>
<td></td>
</tr>
<tr>
<td>SPS-F075</td>
<td>Fine</td>
<td>7/16&quot; (11mm)</td>
<td>Pan Head</td>
<td>100</td>
<td>50, 1000</td>
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<tr>
<td>SPS-F1</td>
<td>Fine</td>
<td>1&quot; (25mm)</td>
<td>Pan Head</td>
<td>100</td>
<td>50, 1000</td>
</tr>
<tr>
<td>SPS-F125</td>
<td>Fine</td>
<td>1 1/2&quot; (33mm)</td>
<td>Pan Head</td>
<td>100, 500, 1000</td>
<td></td>
</tr>
<tr>
<td>SPS-F150</td>
<td>Fine</td>
<td>1 1/2&quot; (38mm)</td>
<td>Maxi-Loc™</td>
<td>100, 500, 1000</td>
<td></td>
</tr>
<tr>
<td>SPS-F150</td>
<td>Fine</td>
<td>1 1/2&quot; (38mm)</td>
<td>Maxi-Loc™</td>
<td>100, 500, 1000</td>
<td></td>
</tr>
</tbody>
</table>

**SQUARE-DRIVE**

Prevents bit slipping while driving

**FLAT-BOTTOM HEAD**

Seats firmly in pocket hole

**SMOOTH SHANK**

Won’t bend, snap, or break

**CASE-HARDENED STEEL**

Won’t bend, snap, or break

**SELF-TAPPING TIP**

Drills its own hole without splitting

---

**Blue-Kote™ Screw Kit**

This kit contains four of the most popular, weather-resistant screws in a durable, easy-to-carry case. Perfect for outdoor use.

**Features**

- Two-sided: shows face joints and edge joints
- Works with Kreg Jig™ K3, K4, K4MS, K5, and R3
- Durable .5mm polypropylene construction
- Tab with hole makes Wheel easy to hang
- Compatible with Kreg Jig™ K3, K4, K4MS, K5, and R3
- Durable .5mm polypropylene construction

---

**Pocket-Hole Plugs**

For those times when pocket holes won’t be hidden on the backside of your project or you want to highlight them decoratively, use Kreg® Pocket-Hole Plugs. Plugs are offered in seven solid wood species, and five plastic plug colors for use on laminated surfaces.

**Wood Plugs**

*Available in quantities of:

| #P-MAP | MAPLE | 50 |
| #P-WAL | WALNUT | 50 |
| #P-OAK | OAK | 50 |
| #P-PIN | PINE | 50 |
| #P-CHE | CHERRY | 50 |
| #P-CDR | CEDAR | 50 |
| #P-PNT | PAINT GRADE | 50 |

**Plastic plugs**

Plastic plugs are great for laminated surfaces and come in five colors. 

*Available in quantities of:

| #CAP-GRN | BROWN | 50 |
| #CAP-BLK | BLACK | 50 |
| #CAP-WHT | WHITE | 50 |
| #CAP-ALM | ALMOND | 50 |
| #CAP-LTB | LIGHT BROWN | 50 |

**Wood Micro-Pocket™ Plugs**

High-quality solid-wood plugs for your Micro-Pocket™ pocket holes.

*Available in quantities of:

| #P-MICRO-MAP | MAPLE | 65 |
| #P-MICRO-OAK | OAK | 65 |
| #P-MICRO-PIN | PINE | 65 |
| #P-MICRO-CHE | CHERRY | 65 |
| #P-MICRO-PNT | PAINT GRADE | 65 |
The ultimate concealed decking system

With the Kreg® Deck Jig™ and a few simple tools you already own, you can create a beautiful, functional deck surface that is completely free of exposed fasteners and painful splinters. Concealed-decking systems utilize awkward steel fasteners or thin plastic clips to hold your deck boards in place. The Kreg® Deck Jig™ utilizes a more straightforward approach, creating an incredibly strong wood-to-wood bond through precisely-placed self-tapping screws.

Includes:
Deck Jig™, instructional DVD, 100 Protec-Kote™ deck screws, 6” (152mm) Deck Jig™ drill bit, 8” (152mm) KTX square drive bit, (3) 1/4” (6mm) Deck Jig™ spacer rings, (2) stop collars, (1) hex wrench, and a durable carrying case.

**Build your deck with confidence.**

**An oversized, ergonomic, easy-grip handle gives you a secure hold and complete control over each and every hole you drill.**

**Three hardened-steel Kreg® drill guides keep the specialized stepped drill bit and driver bit at the precise, optimal angle.**

**Six handy spacer rings – three 1/4” (6mm) and three 5/16” (8mm) – ensure accurate deck board spacing for proper drainage and a longer deck life.**

**That’s it! You’ve just created an incredibly strong and sturdy joint with no visible fasteners.**

**How many screws will you need?**

<table>
<thead>
<tr>
<th># of Screws</th>
<th>Size of Deck</th>
<th>700 Screws</th>
<th>1,400 Screws</th>
<th>2,100 Screws</th>
</tr>
</thead>
<tbody>
<tr>
<td>700 Screws</td>
<td>10’ x 20’ Deck (diagonal)</td>
<td>252</td>
<td>525</td>
<td>787</td>
</tr>
<tr>
<td>1,400 Screws</td>
<td>20’ x 20’ Deck (diagonal)</td>
<td>425</td>
<td>850</td>
<td>1,275</td>
</tr>
<tr>
<td>2,100 Screws</td>
<td>25’ x 25’ Deck (diagonal)</td>
<td>580</td>
<td>1,160</td>
<td>1,740</td>
</tr>
</tbody>
</table>

Based on 16” joist spacing.

**RECOMMENDED ACCESSORIES**

**Deck Jig™ Drill Bit / Driver Bit**
The Deck Jig™ drill bit and driver bit both feature hardened-steel construction and Quick-Change compatible hex shanks. Both bits are designed to work exclusively with the Kreg Deck Jig™ and come complete with a depth collar and hex wrench to help control your plunge depth.

**Deck Jig™ Spacer Rings**
Ensure a consistent spacing – 1/4” (6mm) or 5/16” (8mm) – between your deck boards while you drive your screws to secure the board. Rings feature a large handle for quick placement. Works with the Kreg Deck Jig™. Available in two sizes: 1/4” (6mm) (red) or 5/16” (8mm) (blue). Set of 12.

**Kreg Jig® HD**
If you build a lot of outdoor projects and work with 2x4’s and larger stock, this is the Kreg Jig® for you. The Kreg Jig® HD has a bigger bit and utilizes bigger #8-14 screws, so that you can build bigger and stronger projects. See page 18.

**FUNCTIONAL**
An oversized, ergonomic, easy-grip handle gives you a secure hold and complete control over each and every hole you drill.

**PRECISE**
Three hardened-steel Kreg® drill guides keep the specialized stepped drill bit and driver bit at the precise, optimal angle.

**ACCUARATE**
Six handy spacer rings – three 1/4” (6mm) and three 5/16” (8mm) – ensure accurate deck board spacing for proper drainage and a longer deck life.

**DRILL. DRIVE. DONE!**
Drill holes into each edge of your deck board using the specialized stepped drill bit and the Deck Jig™ hardened-steel drill guides.

Drive screws through the same drill guide and into the joist. The depth collar precisely controls drive depth.

That’s it! You’ve just created an incredibly strong and sturdy joint with no visible fasteners.

**HOW IT WORKS**

**Details**

**Standard DECK vs. Kreg DECK**

**Looks Better**
Get the deck you want, without unsightly exposed fasteners. Kreg screws are driven at an angle into the edge of your deck boards so they stay hidden from view.

**Lasts Longer**
Seasonal changes can force traditional fasteners out of place with time. Kreg® Screws stand the test of time, ensuring your deck boards remain secure for a longer-lasting deck.

**More Comfortable**
Bare feet? Don’t worry. By coupling the Kreg Deck Jig™ with composite decking, you’ll get a deck free of cracks, splinters, and “pop-out” fasteners.

**THE Kreg Deck Advantage**

To provide the ultimate protection, choose stainless. Stainless can create a beautiful, functional deck surface that is completely free of exposed fasteners and painful splinters. Concealed-decking systems utilize awkward steel fasteners or thin plastic clips to hold your deck boards in place. The Kreg® Deck Jig™ utilizes a more straightforward approach, creating an incredibly strong wood-to-wood bond through precisely-placed self-tapping screws.

**Stainless 2” (50mm) Deck Screws**
To provide the ultimate protection, choose stainless. Stainless screws provide the best protection against corrosion in the long-term. Available in 100 ct. and 700 ct. packages.

**Protec-Kote™ 2” (50mm) Deck Screws**
These 2”-long Protec-Kote™ deck screws are designed for use with 4x4 and 5x4 decking material, and work with the Kreg Deck Jig™. Protec-Kote™ features three anti-corrosion layers that are chemically combined to provide strong protection against rust and corrosion in many common outdoor applications. Perfect for ACQ-treated lumber. Available in 100-count and 700-count packages.

**Protec-Kote™ 2½” (67mm) Deck Screws**
These screws are designed for use with the Kreg Deck Jig™ and come complete with depth collars and hex wrench to help control your plunge depth. These screws are strong enough to work with 2x4’s and larger stock, and work with the Kreg Deck Jig™. Protec-Kote™ features three anti-corrosion layers chemically-combined to provide strong protection against rust and corrosion in many common outdoor applications. Perfect for ACQ-treated lumber. Available in 100-count and 525-count packages.

**PROFESSIONAL ACCESSORIES**

**Deck Jig™ and DECK DRIVER**
The Deck Jig™ drill bit and driver bit both feature hardened-steel construction and Quick-Change compatible hex shanks. Both bits are designed to work exclusively with the Kreg Deck Jig™ and come complete with a depth collar and hex wrench to help control your plunge depth.

**Deck Jig™ Spacer Rings**
Ensure a consistent spacing – 1/4” (6mm) or 5/16” (8mm) – between your deck boards while you drive your screws to secure the board. Rings feature a large handle for quick placement. Works with the Kreg Deck Jig™. Available in two sizes: 1/4” (6mm) (red) or 5/16” (8mm) (blue). Set of 12.

**Kreg Jig® HD**
If you build a lot of outdoor projects and work with 2x4’s and larger stock, this is the Kreg Jig® for you. The Kreg Jig® HD has a bigger bit and utilizes bigger #8-14 screws, so that you can build bigger and stronger projects. See page 18.

**THE Kreg Deck Advantage**

**Looks Better**
Get the deck you want, without unsightly exposed fasteners. Kreg screws are driven at an angle into the edge of your deck boards so they stay hidden from view.

**Lasts Longer**
Seasonal changes can force traditional fasteners out of place with time. Kreg® Screws stand the test of time, ensuring your deck boards remain secure for a longer-lasting deck.

**More Comfortable**
Bare feet? Don’t worry. By coupling the Kreg Deck Jig™ with composite decking, you’ll get a deck free of cracks, splinters, and “pop-out” fasteners.

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Pocket-Hole Machines

DK3100 Series
DK1100 Series
DK5100 Series
Face-Framing Table

FOREMAN DB210
The Foreman Pocket-Hole Machine is packed with innovative features that will have you building with twice the speed and half the effort of a standard pocket-hole jig. The Foreman offers all of the same features and capabilities of our professional-grade machines in a portable package. See pages 28-29 to learn more.

DK1100 SERIES
The DK1100 is available in three models to fit the needs of almost any production shop. See page 31 to learn more.

DK3100
The DK3100 has three spindles that allow you to drill two pocket holes across rails of varying widths in just one machine cycle. The DK3100 can also be quickly changed to drill a single pocket hole, like our DK1100 series, by simply removing a drill bit. See page 30 to learn more.

DK1100 FE (full-sized, electric)
DK1100 FP (full-sized, pneumatic)
DK1100 TP (benchtop, pneumatic)

DK5100
Five industrial-grade motors, five individually-activated clamping cylinders, and five durable drill spindles; in one powerful machine. The DK5100 makes drilling pocket holes across cabinet sides, shelving, stairs, window or door extensions easier than ever before. See page 32 to learn more.

DK1100 Series

FACE-FRAMING TABLE
The Face-Framing Table has four clamping cylinders that can be precisely adjusted, applying great pressure to the joint line on almost any size of frame. The table itself stands at a 30-degree angle, so it uses less floor space than a flat table. See page 33 to learn more.

Face-Framing Table

A KREG POCKET-HOLE MACHINE FOR EVERY NEED
Fast, quiet, and built to run in rugged production environments, Kreg® offers pocket-hole machines that can drill 1, 2, 3, 4, or 5 pocket holes in just one machine cycle!

KREG MACHINE FAMILY

FOREMAN DB210

DK1100 FE (full-sized, electric)
DK1100 FP (full-sized, pneumatic)
DK1100 TP (benchtop, pneumatic)

DK5100

FACE-FRAMING TABLE
Foreman

ITEM# DB210

A professional-grade pocket-hole machine at a consumer-friendly price

The Foreman Pocket-Hole Machine from Kreg® offers all of the features and capabilities of our professional-grade machines in a machine that’s versatile, portable, and extremely affordable. From contractors and cabinet shops to dedicated hobbyists, the Foreman DB210 is perfect for anyone who is serious about pocket-hole joinery. In no time, you will be building with twice the speed and half the effort of a standard pocket-hole jig.

With the Foreman, a pull of the handle starts the motor, clamps your workpiece, and drills a perfect pocket hole. The adjustable fence positions the workpiece for precise pocket depth, and a pair of adjustable stops provide repeatable accuracy. A 110-volt motor enables fast drilling, and a quick-change chuck allows for fast, tool-free bit changes. Plus, the Foreman creates all three types of Kreg® pocket holes: Standard, Micro-Pocket™, and HD (Heavy-Duty). Micro and HD Bits sold separately.

Includes:
Foreman Pocket-Hole Machine, adjustable fence with spring-loaded stops, dust-collection attachment, Kreg® stepped drill bit and drill guide, drill bit setting block, 6” (152mm) square-drive bit, and owner’s manual.

FEATURES

DRILLS ALL 3 KREG® JOINTS

The all-new Foreman is the first Kreg® Pocket-Hole Machine that can drill all three types of Kreg® Joins—Standard, Micro-Pocket™, and HD (Heavy-Duty). Micro and HD Bits sold separately.

ADJUSTABLE FENCE & STOPS

To ensure perfect pocket-hole placement, the Foreman features a tool-free adjustable fence that positions your workpiece for precise pocket depth, and a pair of adjustable, spring-loaded stops that provide repeatable accuracy.

POWERFUL MOTOR & QUICK-CHANGE CHUCK

One pull of the handle starts the powerful 110-volt motor for fast drilling, and a quick-change chuck allows for fast, tool-free bit changes. Easily switch from Kreg® Standard, Micro-Pocket™, and HD (Heavy-Duty) bits for different project needs.

PERFECT POCKET-HOLE PLACEMENT

Foreman users will be amazed at how quickly and easily they can drill perfect pocket holes time and time again. Because the drill bit enters the workpiece from below, it stops at the precise pocket depth each time.

STRAIGHTFORWARD OPERATION

Simply pull the handle to start the powerful 120-volt motor, clamp your workpiece securely in place, and drill perfect pocket holes. Innovative features and straightforward operation give you a versatile, affordable, high-speed solution for pocket-hole construction.

BUILT-IN STORAGE & DUST COLLECTION

A handy dust collection attachment will keep your work area clean. Once you’re ready to get to work, the cast-aluminum tabletop offers ample work space. Plus, underneath the tabletop is a built-in storage tray—the perfect place to store extra bits and accessories.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Motor</th>
<th>Drill Bits</th>
<th>Cycle Time</th>
<th>Material Clamping Capacity</th>
<th>Hole Centering Capacity</th>
<th>Weight</th>
<th>Dimensions</th>
<th>Warranty</th>
</tr>
</thead>
<tbody>
<tr>
<td>110-volt</td>
<td>Comes with standard Kreg® stepped drill bit. Also accepts Kreg® Micro and HD drill bits.</td>
<td>1 second</td>
<td>1/2” (12mm)</td>
<td>1/2” (12mm)</td>
<td>approx. 20 lbs.</td>
<td>14” (355mm) x 23 1/2” (597mm)</td>
<td>110-volt Motor &amp; Quick-Change Chuck</td>
</tr>
</tbody>
</table>

RECOMMENDED ACCESSORIES

Kreg Screws & Plugs
Use genuine Kreg® Screws for great results. Kreg® has the Standard, Micro-Pocket™, and HD (Heavy-Duty) Screws you need to get the job done. Then, fill your pocket holes with Kreg® pocket-hole plugs, which are available in seven wood species and five colors of plastic.

Standard Foreman Bit
Keep a standard replacement bit on hand, just like the 3/8” (10mm) diameter one that comes with your Foreman.

Micro Accessories
Micro—great when you want the smallest pocket joint possible. Perfect for adding detail, building cabinet frames, doors and drawers, and for smaller projects. You’ll need the bit and drill guide to get started. Replacement bit also available.

HD Accessories
HD—the accessory to have when you want to BUILD BIG! You can build outdoor projects, construct strong deck rails, and even frame walls. Coated #14 screws create super-strong joints. You’ll need the bit and drill guide to get started. Replacement bit also available.

KREG® DRILL PERFECT POCKET HOLES IN 3 EASY STEPS!

Place Your Workpiece
The fence & stops position it perfectly.

Pull the Handle
To clamp your work & drill perfect pocket holes.

Put It Together
Drive in screws, and the joint is done!

Drill Guide
To ensure perfect pocket-hole placement, the Foreman features a tool-free adjustable fence that positions your workpiece for precise pocket depth, and a pair of adjustable, spring-loaded stops that provide repeatable accuracy.

HD Drill Bit with Drill Guide
ITEM# HDG/KDB

Micro Drill Bit
ITEM# KJB/MICROBIT

Micro Replacement Bit
ITEM# KJB/MICROBIT

HD Replacement Bit with Drill Guide
ITEM# HDG/KDB

HD Replacement Bit without Drill Guide
ITEM# KDB/HDB

HD Drill Bit without Drill Guide
ITEM# KDB/HDB
DK3100 Series

Multi-Spindle

Build quality face frames, twice as fast!

If you’re looking for the ultimate machine to build face-fames, this is it. The multi-spindle DK3100 contains three spindles that allow you to drill two pocket holes across rails of varying widths in just one machine cycle. Best of all, the DK3100 can be quickly changed to drill a single pocket hole, by simply removing a drill bit. If you’re serious about face-frame production, the DK3100 is the machine that will deliver real performance to your shop and profits to your bottom line.

The DK3100 drills two pocket holes in one cycle. Plus, it gives you options for spacing the holes. You can set the drill spindles at 3/4" (19mm), 1" (25mm), and 1 1/2" (44mm) on center, perfect for today’s most common rail widths.

Pocket Holes Twice as Fast!

Multiple spindles give you the option of three hole spacings at 3/4" (19mm), 1" (25mm) and 1 1/2" (44mm) on center, perfect for today’s most common rail widths.

It Works For You

The DK1100 series of machines are the standard in the industry for drilling a single pocket hole at a time. We’ve packed these machines with functional features that set them apart from the competition. Choose from electric- or pneumatic-powered, freestanding- or bench-mounted options for spacing the holes. You can set the drill spindles at 3/4" (19mm), 1" (25mm), and 1 1/2" (44mm) on center, perfect for today’s most common rail widths.

The DK3100 not only drills two pocket holes in one cycle, it also gives you options for spacing the holes. You can set the drill spindles at 3/4" (19mm), 1" (25mm), and 1 1/2" (44mm) on center, perfect for today’s most common rail widths.

FEATURES

EASY SETUP

The lift-off top gives you direct access to the drill bits. A simple turn of a hex wrench in the drill bit collets is all it takes to change bit. In less than a minute, you can change to any of the three bits or set up the DK3100 for single-spindle drilling.

ONE SECOND CYCLE TIMES

Two pocket holes in one second? It’s not a dream... It’s reality with the DK3100. The one-touch foot pedal activates the spindle to make two perfect pocket holes in one second.

HIGHER DURABILITY

The DK3100 uses a hardened-steel drill guide that supports the drill bits all the way into the workpiece, prolonging drill bit life and improving the cut quality of the pocket hole. Drill guide carries a lifetime warranty.

RECOMMENDED ACCESSORIES

DKDB Drill Bit

1/2" (10mm) and up. Highly heat-resistant, cobalt-steel construction for prolonged bit life.

LH-DKDB Drill Bit (DK3100 only)

Left-handed 1/2" (10mm) drill bit. Highly heat-resistant, cobalt-steel construction for prolonged bit life.

DK1100 Series

Single-Spindle Machines

Fast. Quiet. Reliable.

The DK1100 Pro Series machines set the standard in the industry for drilling a single pocket hole at a time. We’ve packed these machines with functional features that set them apart from the competition. Choose from electric- or pneumatic-powered, freestanding- or bench-mounted to fit the way you build. Each DK1100 machine is built with an industrial-grade motor that provides the power to run day after day – quietly, quietly, and reliably – in even the most high-production environments.

FEATURES

CONVENIENT SWING STOPS

Quickly position pocket holes across rails of various widths by placing them against one stop, drilling the pocket hole, and then repeating with the rail against the other stop. When you want to drill pocket holes in panels, the stops swing out of the way.

ADJUSTABLE FENCE

Adjustments couldn’t be easier as the fence adjusts right from the top of the machine. Use two centers to set a pocket hole in 3/4" (19mm) to 1 1/2" (38mm) thick materials. The hold-down clamp also adjusts to allow materials up to 4" (100mm) thick to be drilled.

QUICK DRILL BIT CHANGES

Changing drill bit is a quick, simple process. Simply loosen the collet with the included hex wrench, replace with a new bit, and you are back in production in less than 60 seconds!

MOTORS BUILT TO LAST

The industrial-grade motors in Kreg® pocket-hole machines are built for long-lasting service. Kreg® machines are also designed to minimize stress on moving parts, greatly reducing the likelihood of failure.

BUYING OPTIONS

DK1100 FE

Add real productivity and efficiency to your shop with the "Production Pocket-Hole Standard." This model works with any standard 20-AMP, 110-volt outlet. Features a strong 1/4 HP electric motor, single-spindle simplicity, and a cycle time of less than one second.

DK1100 FP

Already set up for pneumatic! This model features an industrial-grade 1/4 HP pneumatic motor that is capable of the same pocket-hole productivity as the electric version. Requires a compressor able to produce 8 CFM at 120 PSI (50% duty cycle).

DK1100 TP

This model is identical to the DK1100 FP, but comes in a much smaller frame. It features a table height of 8" (203mm), making it easy to build into your workbench or relocate from time to time. Requires a compressor able to produce 8 CFM at 120 PSI (50% duty cycle).

SPECIFICATIONS

DK1100 FE

ITEM# DK1100 FE

DK1100 FP

ITEM# DK1100 FP

DK1100 TP

ITEM# DK1100 TP

<table>
<thead>
<tr>
<th>Motor</th>
<th>Drill Bit</th>
<th>CFM Rating</th>
<th>Cycle Time</th>
<th>Material Clamping Capacity</th>
<th>Hole Centering Capacity</th>
<th>Weight</th>
<th>Dimensions (W x H x D)</th>
<th>Warranty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric: 1/4 HP, 110-Volt, Single-Phase</td>
<td>1/4&quot;1/2&quot; (10mm) Shank, 3/8&quot; Pilot, 1 1/4&quot; (120mm) long</td>
<td>1 CFM clamp cylinder (50 PSI)</td>
<td>1 second</td>
<td>1/2&quot; (13mm) material to 11/2&quot; (38mm) material</td>
<td>176 lbs. (80kg)</td>
<td>30&quot; x 24&quot; x 24&quot; (762mm x 610mm x 610mm)</td>
<td>5 Year Limited Warranty</td>
<td></td>
</tr>
</tbody>
</table>

DK1100 FE

ITEM# DK1100 FE

DK1100 FP

ITEM# DK1100 FP

DK1100 TP

ITEM# DK1100 TP

<table>
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<tr>
<th>Motor</th>
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<td>1/4&quot; (10mm) Shank, 3/8&quot; Pilot, 1 1/4&quot; (120mm) long</td>
<td>1 CFM clamp cylinder (50 PSI)</td>
<td>1 second</td>
<td>1/2&quot; (13mm) material to 1 1/2&quot; (38mm) material</td>
<td>240 lbs. (109kg)</td>
<td>40&quot; (1000mm)H x (610mm)W x (610mm)D</td>
<td>5 Year Limited Warranty</td>
<td></td>
</tr>
</tbody>
</table>
Fast face-assembly is great. Fast and accurate assembly that virtually eliminates sanding is even better. The Face-Framing Table has four clamping cylinders that can be precisely adjusted, applying perfect pressure to the joint line on almost any size of frame. The table stands at a 30-degree angle, so it uses less floor space than a flat table. It also prevents back pain by allowing you to stand upright, rather than bent over.

Flash Face Frames Made Easy
1) Align stile and rail along squaring fence
2) Adjust clamp cylinder and secure joint line
3) Drive self-tapping screw

**Face-Framing Table**

**ITEM# KFT4X8**

Don’t let bit changes slow you down. The simple and straightforward design of the DK5100 — and all of our machines — lets you make easy bit changes in 60 seconds or less.

**DK5100 Series**

**ITEM# DK5100**

**Panel-Boring Machine**

One machine cycle. Five pocket holes.

Five industrial-grade motors, five individually-activated clamping cylinders, and five durable drill spindles, all in one amazing machine. The DK5100 makes drilling multiple pocket holes across cabinet sides, shelving, stairs, and window or door extensions easier than ever before. It can beat the bottleneck that’s slowing down your shop and significantly improve your bottom line.

This machine is built for the shop that has a specific repetitive application that demands increased productivity. The time saved by drilling up to five pocket holes at once is truly dramatic and will allow you to reallocate resources to areas of your shop that need more attention.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Motor</th>
<th>Drill Bits</th>
<th>CFM Rating</th>
<th>Cycle Time</th>
<th>Material Clamping Capacity</th>
<th>Horse Centering Capacity</th>
<th>Weight</th>
<th>Dimensions</th>
<th>Warranty</th>
</tr>
</thead>
<tbody>
<tr>
<td>(5) pneumatic, 3/4 HP motors and 6” (150mm) on-center spindle spacings</td>
<td>(5) DKDB Drill Bits (4” (100mm) Shank Dia., 3/4” (19mm) Pilot, 10” (250mm) long)</td>
<td>20 CFM at 50% Duty-Cycle (120 PSI)</td>
<td>3 seconds</td>
<td>1/16” (4mm)</td>
<td>1/8” (12mm) material to 1” (25mm) material</td>
<td>350 lbs., 160kg</td>
<td>4’ (1200mm)H x 36” (900mm)W x 24” (610mm)D</td>
<td>5 Year Limited Warranty</td>
</tr>
</tbody>
</table>

**FEATURES**

**INDIVIDUAL CONTROL**

Each of the five spindles is controlled with an on/off switch located on each clamping tower, giving you instant control of every spindle. Drill with all five spindles at once or turn a couple off to meet the needs of your project.

**INDIVIDUAL CONTROL**

Each of the five spindles is controlled with an on/off switch located on each clamping tower, giving you instant control of every spindle. Drill with all five spindles at once or turn a couple off to meet the needs of your project.

**PNEUMATIC POWER**

All five spindles are driven by industrial-grade pneumatic motors that are designed to provide you with plenty of drilling power, panel after panel, year after year.

**PNEUMATIC POWER**

All five spindles are driven by industrial-grade pneumatic motors that are designed to provide you with plenty of drilling power, panel after panel, year after year.

**RECOMMENDED ACCESSORIES**

**DKDB Drill Bit**

1/2” (13mm) drill bit. Highly heat-resistant, cornea-resistant construction for prolonged bit life.

**RECOMMENDED ACCESSORIES**

**DKDB Drill Bit**

1/2” (13mm) drill bit. Highly heat-resistant, cornea-resistant construction for prolonged bit life.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Table Dimensions</th>
<th>Angle</th>
<th>Weight</th>
<th>Retractable Squeezing Fence</th>
<th>Work Surface</th>
<th>Clamping Accessories</th>
</tr>
</thead>
<tbody>
<tr>
<td>4’ (1200mm)H x (2800mm)W x (7600mm)D</td>
<td>30° from vertical</td>
<td>350 lbs., (160kg)</td>
<td>Retracts out of the way for frames longer than 6” (2.4m)</td>
<td>Four high-quality clamping cylinders can be independently controlled. Actuate one at a time or all at once with a master switch.</td>
<td>Add our Pneumatic Screw Gun &amp; 8’ (2.4m) Coil Hose</td>
</tr>
</tbody>
</table>

**FEATURES**

**RETRACTABLE SQUEEZING FENCE**

The aluminum squeezing fence on the left side of the table retracts out of the way to accommodate frames longer than 6” (2.4m). Just begin your frame with the squeezing fence up, then retract the fence as needed.

**CUSTOMIZED SETUP**

Each clamping cylinder can be independently controlled, so you can actuate each clamping cylinder individually or activate them all at once with a master switch located at the bottom of the clamping arms.

**POWERFUL CLAMPING**

The four high-quality clamping cylinders apply tremendous pressure on the joint line to maintain a flush assembly. The clamping arm rolls easily on roller bearings and each cylinder glides smoothly along the arm for perfect positioning.

**RECOMMENDED ACCESSORIES**

**ITEM# CT6066**

Pneumatic Screw Gun & 8’ (2.4m) Polyurethane Coil Hose

This heavy-duty industrial pneumatic screw gun is perfect for use with our 4’ (1.2m) or 8’ (2.4m) Face Framing Table. It features a variable-speed, pneumatic motor that provides up to 1,800-RPM at an average of 16-CFM, and durable construction for even the most high-production environments.

Increase Your Shop Output

This machine is built for the shop that has repetitive applications that demand increased productivity. The time saved by drilling up to five pocket holes at once is truly dramatic and will allow you to reallocate resources to areas of your shop that need more attention.

Don’t let bit changes slow you down. The simple and straightforward design of the DK5100 — and all of our machines — lets you make easy bit changes in 60 seconds or less.

Flux Face Frames Made Easy

1) Align stile and rail along squaring fence
2) Adjust clamp cylinder and secure joint line
3) Drive self-tapping screw

**ITEM# KFT4X8**

Don’t let bit changes slow you down. The simple and straightforward design of the DK5100 — and all of our machines — lets you make easy bit changes in 60 seconds or less.

**ITEM# KFT4X8**

Don’t let bit changes slow you down. The simple and straightforward design of the DK5100 — and all of our machines — lets you make easy bit changes in 60 seconds or less.

Fa Clamping Routing Organization Education & Apparel
**Clamping Tools**

Automaxx® clamps make clamping tasks fast and foolproof. They automatically adjust to match the thickness of your material, whether it’s thick, thin, or in between. Just set the clamping pressure you want once, and Automaxx® technology does the rest! Automaxx® clamps are available in Face Clamp, Bench Klamp™, and Bar Clamp styles, and in several size options.

**FEATURES:**

- **Available in multiple sizes** to fit all of your clamping needs.
- **Clamps any thickness** without ever adjusting the clamp.
- **Auto-adjust technology** maintains consistent clamping pressure.
- **Tremendous clamping force** makes clamping easy.
- **Heavy-duty, all-metal construction** ensures strength and durability.
- **Ergonomic padded grips** increase comfort and reduce fatigue.

**Automaxx® Clamps**

- Automaxx® Clamps: 36-37
- Klamp Table™ with Automaxx®: 36-37
- Klamp Vise™ with Automaxx®: 38
- Klamp System™ Components: 38

**Clamping Tools**

- Face Clamps: 37
- Right Angle Clamp: 37
- 90º Corner Clamp: 37

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**Cutting & Measuring Tools**

- Joining
- Clamping
- Routing
- Organization
- Education & Apparel
Automaxx® Face Clamps

Automaxx® Face Clamps feature technology that adjusts the clamps automatically, eliminating the need to readjust the clamp for every change in material thickness. Just squeeze the padded handles and the clamp locks closed. Automaxx® Face Clamps also feature easy-to-regulate clamping pressure that you can simply set and forget. Auto-adjusting technology maintains the desired pressure every time. In addition to these great features, Automaxx® Face Clamps feature extra-large clamp faces, comfortable padded handles, and heavy-duty construction.

Autone X® Face Clamp
has a 3" (76mm) reach and handles materials up to 21/2" (64mm) thick.

ITEM #KHC-1410

Automaxx® Large Face Clamp
has a 6" (152mm) reach and handles materials up to 4 1/2" (119mm) thick.

ITEM #KHC-1420

Automaxx® Bench Klamps™ & Automaxx® Bench Klamp System™

Get the complete Automaxx® Bench Klamp System™

Automaxx® Bench Klamps™ offer a fast, foolproof way to hold items on your workbench or work table. Just slip one into a Kreg® Bench Klamp™ or Bench Klamp System™ (page 40), and you can clamp items that are thick, thin, or in between to your bench without ever having to adjust the clamp. Just set the clamping pressure once using an easy-to-regulate thumbscrew, and Automaxx® Bench Klamps™ do the rest—locking closed easily and consistently every time and with every thickness.

Automaxx® Bench Klamp™
has a 3" (76mm) reach and handles materials up to 2 1/2" (64mm) thick.

ITEM #KSC-1410

Automaxx® Large Bench Klamp™
has a 6" (152mm) reach and handles materials up to 4 1/2" (119mm) thick.

ITEM #KSC-1415

Automaxx® Bench Klamp System™
This 360° Auto-Adjust bench-top clamping station includes a 3" (76mm) Bench Klamp™ & Bench Klamp Plate™.

ITEM #KSC-1450

Automaxx® Heavy-Duty Bench Klamp System™
includes a 10" (254mm) x 10" (254mm) x 1" (25mm) steel plate, Bench Klamp™, mounting hardware, and rubber feet.

ITEM #KSC-1470KL

Automaxx® Bar Clamps

Auto-adjust clamping technology meets bar-clamp versatility

When you want the durability and adjustability of Automaxx® Clamping, but you need more clamping capacity, turn to Automaxx® Bar Clamps. They are available in two versions:

• 2 1/2" (57mm) reach, up to 550 pounds (249kg) of clamping pressure, in 2 bar lengths — 8" (203mm), 16" (152mm), and 24" (609mm)
• Heavy-Duty: 2 1/2" (73mm) reach, up to 700 pounds (317kg) of clamping pressure, in 3 bar lengths — 12" (304mm), 24" (609mm), and 40" (1016mm)

Automaxx® Bar Clamps feature the same auto-adjusting technology as Kreg® Automaxx® Bench Klamps™ and Face Clamps, allowing you to clamp a variety of materials and assemblies with strong, consistent clamping pressure. Clamp quickly and easily by simply sliding the clamp heads against your workpiece, and then squeezing the handle to close the clamp with consistent pressure every time.

KSC-1470-8
Bar Clamp Shown

Auto-adjust technology maintains consistent clamping pressure
Ergonomic padded grips add comfort and reduce hand-fatigue
Extra-large clamp faces spread clamp pressure evenly

The KSC-1470-8 Bar Clamp has an 8" (203mm) clamping capacity.
The KSC-1470-16 Bar Clamp has a 16" (152mm) clamping capacity.
The KSC-1470-24 Bar Clamp has a 24" (609mm) clamping capacity.
The KSC-1485-12 Heavy-Duty Bar Clamp has a 12" (304mm) clamping capacity.
The KSC-1485-24 Heavy-Duty Bar Clamp has a 24" (609mm) clamping capacity.
The KSC-1485-40 Heavy-Duty Bar Clamp has a 40" (1016mm) clamping capacity.

Bar Clamps:

<table>
<thead>
<tr>
<th>KSC-1470-8</th>
<th>KSC-1470-16</th>
<th>KSC-1470-24</th>
</tr>
</thead>
<tbody>
<tr>
<td>8&quot; (203mm)</td>
<td>16&quot; (406mm)</td>
<td>24&quot; (609mm)</td>
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</table>

Heavy-Duty Bar Clamps:

<table>
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<tr>
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<tbody>
<tr>
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<td>24&quot; (609mm)</td>
<td>40&quot; (1016mm)</td>
</tr>
</tbody>
</table>
The ultimate clamping solution for woodworkers and do-it-yourselfers

**NEW!** Joining Routing Organization Education & Apparel

**Clamping**

**Clamping**

**Cutting & Measuring Tools** Joining Routing Organization Education & Apparel

**New!** Clamping

**New!** FEATURES

VERSATILE CLAMPING

FLEXIBLE POSITIONING

PRECISE ALIGNMENT

Are you always looking for the right clamp? The Bench Klamp™ is a great fit for almost any woodworking task. It slides along the Bench Klamp Trak™, rotates 360°, and firmly locks into place wherever you need it. Stop working around your clamps and start working with them. The Klamp Trak™ allows you to position your Bench Klamp™ and Klamp Blocks™ anywhere along the table edge, and quickly remove them to regain your flat work surface.

Klamp Table™

**ITEM# KKS2100**

**ITEM# KKS1160**

**ITEM# KKS1150**

**ITEM# KKS1035**

**ITEM# PRS3090**

Perfect Kreg Joints™. Every Time.

If you’ve ever struggled to get perfectly flush Kreg Joints™, failed to get your clamps positioned exactly where you need them, or needed an extra set of hands around the workshop, the Kreg Klamp Table™ with Automaxx® is the perfect solution.

Made from glue-resistant melamine, this large 21 1/2” x 33 3/4” work surface is perfect for sanding, sawing, drilling, routing, joining, and almost any other woodworking task.

Available two ways: As a complete system with a heavy-duty stand, or with everything except the stand.

**BUYING OPTIONS**

**Klamp Table™ and Steel Stand Combo with Automaxx®**

The Kreg™ Klamp Table™ with Automaxx® combines several of our Klamp System™ components into one amazing clamping station. Once secured to the Multi-Purpose Shop Stand, the Kreg Klamp Table™ with Automaxx® provides the ultimate clamping solution for Kreg Joinery™ and almost any other woodworking task. Whether you’re joining, sawing, sanding, or routing, having a table that was designed and built with clamping as its primary focus makes all the difference in the world.

**Klamp Table™ with Automaxx®**

The Kreg™ Klamp Table™ with Automaxx® is the ultimate clamping solution for Kreg Joinery™, and works with the entire family of Klamp System™ components. If you’ve ever struggled to get perfectly flush Kreg Joints™, failed to get your clamps positioned exactly where you need them, or needed an extra set of hands around the workshop, the Kreg Klamp Table™ with Automaxx® is the perfect solution.

**Multi-Purpose Shop Stand**

The Kreg® Multi-Purpose Shop Stand is the perfect foundation for all Kreg table top solutions, including the Kreg Klamp Table™ and the Precision Router Table Top. You can also use it to create a custom tool or work stand for your shop. Includes four (4) leveling feet and assembly hardware. 20” (508mm) x 28” (711mm)

**SPECIFICATIONS**

Klamp Table™ with Automaxx®

- Large 21 1/2” x 33 3/4” (552mm x 857mm) clamping surface.
- Replaceable, glue-resistant melamine surface.
- Klamp Trak™ on two sides of the table provides endless flexibility.
- Klamp Blocks™ allow for fast, accurate, and consistent registration of work pieces.
- Can be used for a variety of woodworking functions, including sanding, routing, and layout.

**RECOMMENDED ACCESSORY**

**Heavy-Duty Casters**

Add mobility to your Multi-Purpose Shop Stand. Includes four heavy-duty casters. Dual-locking mechanisms protects against caster roll and pivot. Weight capacity is 150 lbs. each. Includes all necessary hardware.

**RECOMMENDED ACCESSORY**

**Bench Dogs**

Two Bench Dogs are included. Made from ultra-durable, glass-reinforced nylon. Built-in painter’s points for finishing applications. Weight capacity is 80 lbs. each. Includes all necessary hardware

**Bench Brakes**

Add mobility to your Multi-Purpose Shop Stand. Includes four heavy-duty casters. Dual-locking mechanisms protects against caster roll and pivot. Weight capacity is 150 lbs. each. Includes all necessary hardware.

**NEW!** Now includes Automaxx®

Auto-Adjust Bench Klamp™

The Kreg Vise™ with Automaxx® represents a new approach to the common vise. It’s smaller, more efficient, more affordable, and simpler to use. The Kreg Vise™ with Automaxx® can be connected to almost any workbench, providing over 400 pounds of clamping power.

Use the Kreg Vise™ with Automaxx® for vertical clamping, horizontal clamping, or vise-style clamping while routing, sanding, sawing, and more.

Includes:

- NEW! Automaxx® Bench Klamp™
- Klamp Vise™ Plate
- Bench Dogs
- Installation hardware and instructions

**ITEM# KKS1100**

**ITEM# KKS1500**

**ITEM# KKS1035**

**ITEM# KKS1070**

**ITEM# PRS3090**

Strong and secure hold. Up to 400 pounds of pressure.

Quickly remove or reposition your Automaxx® Bench Klamp™.

Hold pieces vertically

Hold pieces horizontally

Flat or bench with Bench Dogs

**ITEM# KKS1070**

**ITEM# PRS3090**

For Kreg Joinery™ and works with the entire family of Klamp System™ components. Now, this versatile table is even better with the addition of Automaxx® Clamping.

Drilling, routing, sawing, sanding; whatever the task, the Klamp Table™ provides greater efficiency and ease-of-use.
**Klamp System Components**

- **Klamp Plate™**: Add a clamping station almost anywhere you need one. Includes plate and mounting hardware. Compatible with standard Kreg® Bench Klamps® and Automaxx® Bench Klamps.
- **Klamp Trak™**: Perfectly flush Kreg Joints®, in no time. All Kreg® Face Clamps feature an extra-large pad on one arm that is screws are driven. The clamp is compatible with the Kreg Jig® R3’s Portable Clamp Adapter so the jig can be connected directly to the clamp for high-speed panel drilling. “Each Face Clamp has padded dies for added comfort.”
- **Klamp Blocks™**: Best for the majority of pocket-screw applications. 3” (76mm) reach will handle workpieces up to 2 3/4” (73mm) thick. Joining workpieces at 90-degree angles is easy with the Right Angle Clamp. Its steel pin fits snugly into a pocket hole, securely anchoring one workpiece against the other for easy assembly. Just drive a screw in an adjacent pocket hole while the Right Angle Clamp holds the pieces for you.
- **Klamp Trak®**: Adds a clamping station almost anywhere you need one. Includes plate and mounting hardware. Compatible with standard Kreg® Bench Klamps® and Automaxx® Bench Klamps.

**Universal Clamp Trak™ Kits**

Turn any workbench—new or existing—into a hardworking clamping system. Create your own clamping system that securely holds workpieces in place on your bench as you work. The Universal Clamp Trak Kit accepts Automaxx® Bench Klamps® (sold separately), as well as standard Bench Klamps™, that you can use to lock workpieces down while creating Kreg Joints™, sanding, routing, drilling, and much more. The long Traks™ allow you to position one, two, or more Bench Klamps™ easily where you need them.

Kits are available in two sizes—27” x 45” (686mm x 1143mm) or 27” x 69” (686mm x 1752mm)—that you can mount to an existing workbench, or incorporate into a new bench you are building. That way, you can create a clamping system that suits your needs and your space.

**Features:**
- Heavy-duty anodized aluminum construction
- 69” (170mm) thickness allows Trak™ to sit just below a 1/4” (17mm)-thick surface
- Works with Automaxx® Bench Klamps™
- Works with Standard Bench Klamps™
- Works with Kreg Klamp Blocks™

**Perfect for...**
- Cutting & Measuring Tools
- Joining
- Routing
- General Hold Down and more...

**BUYING OPTIONS**

- **27” x 45” (686mm x 1143mm) Universal Clamp Trak™ Kit**
  - Item# KKS2745
  - Fits workbenches 30” x 48” (762mm x 1219mm) and larger
  - Notes: Kit is compatible with Kreg Universal Bench (page 51)—20” x 44” (508mm x 1117mm) or 28” x 44” (711mm x 1117mm)

- **27” x 69” (686mm x 1752mm) Universal Clamp Trak™ Kit**
  - Item# KKS2769
  - Fits workbenches 30” x 72” (762mm x 1829mm) and larger
  - Notes: Kit is compatible with Kreg Universal Bench (page 51)—20” x 44” (508mm x 1117mm) or 28” x 44” (711mm x 1117mm)

**System Includes**

- (2) 12” (304mm) Trak™
- (4) 14” (356mm) Trak™
- Mounting Hardware
- Installation Instructions

**Features**

- Heavy-duty anodized aluminum construction
- .695” (17mm) thickness allows Trak™ to sit just below a 1/4” (17mm)-thick surface
- Creates raised edges that can be used as workpiece stops and squaring aids.
- Adds capacity to Bench Klamps™
- Works with any surface—angle or multiple layer

**Right Angle Clamp**

- **ITEM# KHC-RAC**

**Joining workpieces at 90-degree angles made easy**

Joining workpieces at 90-degree angles is easy with the Right Angle Clamp. Its steel pin fits snugly into a pocket hole to clamp the pieces together as you drive your screw into the adjacent hole. Using the Right Angle Clamp is like having a helper on hand to hold materials at a perfect 90-degrees.

**Features**

- A) CLAMP USING THE POCKET-HOLE
  - The steel pin on one arm of the clamp is shaped to fit snugly into a pocket hole, securely anchoring one workpiece against the other for easy assembly. Just drive a screw in an adjacent pocket hole while the Right Angle Clamp holds the pieces for you.

- B) SWIVEL PAD
  - On the arm opposite the pin, this clamp features a pad capable of swiveling to adjust to the dimensions of your material, so you can count on solid clamping without a chance of the joint shifting.

- C) ULTRA WIDE REACH
  - Whether you’re joining two thin drawer sides or thicker materials to frame an outdoor project, the Right Angle Clamp opens wide to get the job done.

- D) USE TWO CLAMPS
  - Many woodworkers find it handy to use two Right Angle Clamps when assembling large workpieces. Place a clamp on each end to hold the parts while you drive screws in the remaining pocket holes.

**90° Corner Clamp**

- **ITEM# KHC-90DCC**

**Self-squaring joints, quick and easy**

The 90° Corner Clamp features a self-squaring design that aligns joints at a 90° angle. It also includes an L-handle for quick adjustment. The swivel head can easily adjust for materials up to 1 1/4” (32mm) thick. A large, heat-treated steel clamping surface with nickel plating protects soft woods against clamp imprint.
Precision Routing Systems

Precision Benchtop Router Table

Full-size router table capability in a portable package

The Precision Benchtop Router Table offers features that give it the capability of a full-size, industrial router table in a portable package.

The table top is made from an edgebandied, vibration- and noise-resistant MDF, and features an Easy-Slide™ skin. The skin is constructed from a high-pressure laminate, which allows you to easily slide workpieces across the surface.

The Precision Router Table Insert Plate measures 9 1/4” x 11 3/4” to support even the biggest routers, and it features Level-Loc Reducing Rings. These rings twist into place and lock in flush with the plate surface every time.

The heavy-duty aluminum fence features quarter-turn locking levers. They allow quick fence adjustment and confident locking, plus are sized so they’re easy to use but stay out of the way behind the fence. The fence also has independent sliding faces that provide increased workpiece support around the bit, and allow the table to be used as a vertical jointer.

Lightweight yet durable, compact yet feature-packed, this router table is perfect for anyone who needs a router table on the jobsite or for anyone who wants all the features of a full-sized router table in a portable package.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Insert Plate Dimensions</th>
<th>Table Surface</th>
<th>Fence Length</th>
<th>Fence material</th>
<th>Overall Dimension</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>9 1/4&quot; (235mm) x 11 3/4&quot; (298mm)</td>
<td>10&quot; x 24&quot; x 1&quot;</td>
<td>24&quot; (610mm)</td>
<td>Aircraft-grade aluminum, Anodized for easy cleanup</td>
<td>20 7/8&quot; x 28 1/4&quot; x 20 1/4&quot; (534mm x 717mm x 514mm)</td>
<td>26 lbs. (11.8kg)</td>
</tr>
</tbody>
</table>

FEATURES

A. EASY-SLIDE™ ROUTER TABLE TOP
This router’s tabletop features the same Easy-Slide™ skin, made from the same impact-resistant, high-pressure laminate that is used on our full-size router table. This skin allows workpieces to glide across the table’s surface easily.

B. BUILT-IN JOINTER
Fully-independent fence faces and depth-setting rods quickly turn your portable router table into a vertical jointer. Depth rods are stored on the fence and can be positioned behind the faces, allowing for jointing depth adjustments of 1/16" (2mm) and 1/32" (0.8mm).

D. FULL-SIZE LEVEL-LOC INSERT PLATE & LEVELERS
This full-size insert plate is the same one used in the large Kreg® router table, which means you never have to compromise on functions or features. The plate is equipped with Level-Loc Reducing Rings that simply twist into place and lock in level and flush with the plate surface every time. Three rings are included: 1" (25mm), 1 3/8" (32mm) (for use with universal-style guide bushings), and 2 5/8" (16mm). The plate is mounted using Kreg® Precision Insert Plate Levelers, making it easy to set the plate exactly flush with the table surface.
Precision Router Table System

The all-in-one solution for precision routing

The new Kreg® Precision Router Table System combines unmatched versatility with incredible adjustability and ease of setup to take your woodworking projects to the next level. This powerful system offers a one-of-a-kind T-square style fence, a large, durable table top, and a durable steel stand that work together to create a router table that meets all of your precision-routing needs.

System Includes:
- Multipurpose, Self-Squaring Router Table Fence System
- High-Performance Table Top with Kreg’s Precision Insert-Plate System
- Heavy-Duty, Adjustable Steel Stand

FENCE FEATURES

A. TABLE SAW FUNDAMENTALS
Table saw-style T-square adjustment system that ensures the fence will always stay parallel to the miter-gauge slot. The fence adjusts easily with just one hand, and locks firmly in place with dual locks.

B. INDEPENDENT ADJUSTABLE FACES
Stated fence faces can be positioned exactly where needed to provide workpiece support close to the bit, and to maximize chip collection into the fence’s built-in dust port.

C. BUILT-IN JOINTING FEATURE
Two jointing rods included with system. Just slide them into position behind the outfeed fence face, and the fence doubles as a jointer for putting perfect edges on boards.

D. UNPARALLELED PRECISION
Low-friction Easy-Slide™ surface. Precision Insert Plates with Level-Loc Reducing Rings and uniquely designed accessories ensure that you get the best possible routing experience on each and every pass.

Table Saw-Style T-Square Adjustment System

- Precision Router Table System

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Routing Accessories

**Precision Router Table Stop**

ITEM# PRS7500

Bring greater accuracy and repeatability to your Precision Router Table with this uniquely-designed stop. Features a low-profile, aluminum design, made to flip out of the way when not in use. The included Precision Lens Cursor gives you a clear and accurate view of the fence's tape.

Compatible with Kreg® Precision Router Table and Precision Benchtop Router Table.

**Multi-Purpose Router Table Switch**

ITEM# PRS100

Add safety and convenience to your Precision Router Table with this incredibly handy power switch. This unique switch features a two-plug design to control two independent devices at once, Key-Lok™ to eliminate accidental power-on, and an 8-foot-long (2438mm), heavy-duty, 14-gauge power cord. This switch makes a perfect companion to our Precision Router Table and Precision Benchtop Router Table.

**Level-Loc Reducing Rings 5-Piece Set**

ITEM# PRS2500

This five-piece set of Level-Loc Reducing Rings fits the Precision Router Table Insert Plate (see page 48), allowing you to customize the size of the opening around the bit.

Includes rings with 1/8", 3/16", 1/4", and 3/8" openings, plus one "blank" ring.

**Precision Router Table Setup Bars**

ITEM# PRS3400

These innovative setup bars feature three unique ways to ensure your projects get the precision they truly deserve. This set includes seven setup bars stored in a portable protective case. Sizes: 1/8" (3mm), 3/16" (4mm), 1/4" (6mm), 5/32" (8mm), 3/16" (10mm), 5/32" (11mm), 7/32" (12mm).

**Key-Lok™ eliminates unintentional power-on.**

**Dual-plug design controls two independent devices at once.**

Routing Accessories

**Predrilled Router Table Insert Plates**

Make it easier than ever to mount your Triton, Bosch, or Porter-Cable router with a predrilled insert plate. See page 48.

**Heavy-Duty Casters**

Add mobility to your Multi-Purpose Shop Stand with our Heavy-Duty Casters. Built to last and perform, these casters feature a dual-locking mechanism that won’t roll or pivot once engaged, resulting in an extremely stable work station. Includes all necessary hardware.

**Precision Router Table Insert Plate Levelers**

These unique levels are the easiest way to add an insert plate to your shop-built router table. They eliminate the need for a supporting rabbot and feature a unique bottom-mount design that includes eight adjustable points of contact, four-corner lock-downs for stability, and locating tabs for easy installation.

**True-FLEX™ Featherboard**

The True-FLEX™ Featherboard gets its name from the careful engineering that went into its design. Many Featherboards on the market today apply too much pressure or not enough pressure to the workspace, which results in imperfect cuts and less-than-safe operation.

The True-FLEX™ Featherboard provides a consistent and optimum pressure, and will stand up to years of heavy use in your woodshop. The Featherboard is made from an extremely durable plastic composite body and includes a Wedge-Lock™ System that allows the Featherboard to be secured to a variety of shop tools without the need for additional hardware.

Whether you’re using a miter-slot or a T-slot, working on a table saw or a router table, the Wedge-Lock™ System adjusts accordingly and lets you work with confidence. Designed for use in standard 3/8" (10mm) x 3/4" (19mm) miter slot.

**True-FLEX™ Featherboard**

Single Featherboard. Comes with Wedge-Lock hardware that works in Triton or miter slots on table saws, router tables, and band saws.

**True-FLEX™ Featherboard Twin Pack**

Comes with an extended version of the Wedge-Lock hardware, perfect for stacking. When used together, they provide additional support for tall workpieces, resulting in higher-quality cuts.
**Precision Router Table Insert Plate**

This rugged ¼" (10mm) thick phenolic insert plate is designed to provide a solid, flat, and perfectly level mounting surface for your router. Measuring 9¼" (235mm) x 11½" (298mm), it will accept almost any router (even large, heavy models) with ease.

The plate is equipped with Kreg® Level-Loc Reducing Rings that allow you to easily change the size of the opening around the router bit. These rings simply twist into place using an included ring wrench to lock in level and flush with the plate surface. The plate comes with three Level-Loc Rings: 1" (25mm), 1½" (38mm) (for use with universal-style guide bushings), and 2½" (67mm).

**PRS3034** - Insert Plate for Triton TRA001 & MCF01 (also fits Porter-Cable 7500 series with slight modifications)

**PRS3036** - Insert Plate for Porter-Cable 600/800 series & Bosch 1617

**PRS3038** - Insert Plate, Non-Drilled

**Level-Loc Reducing Rings, 5-Piece Set**

This five-piece set of Level-Loc Reducing Rings fits the Precision Router Table Insert Plate (Item # PRS3034, PRS3036, and PRS3038), as well as the Precision Router Table Lift (Item # PRS3000), allowing you to customize the size of the opening around the bit.

The set includes rings with ⅜" (19mm), 1½" (35mm), 1½" (41mm), and 2½" (54mm) openings, plus one “Blank” ring that you can use to create your own custom-sized or zero-clearance ring. The set comes with a molded storage tray that has slots to hold all five Level-Loc Reducing Rings, plus slots to hold the three rings that come with the Precision Router Table Insert Plate or Precision Router Table Lift. Each slot is marked with the opening size, making it easy to keep the rings organized.

**Features**

- **Level-Loc Reducing Rings**: Change the size of the opening around your bit by using these rings that simply twist into place using an included ring wrench to lock in level and flush with the plate surface every time. Includes three rings: 1" (25mm), 1½" (38mm) (for use with universal-style guide bushings), and 2½" (67mm).

- **Works with Any Router**: This ¼" (6mm) x ⅝" (16mm) x ⅜" (10mm) thick plate is designed to easily accept any router, and is built tough to resist sagging, with even the largest, heaviest routers.

- **Engraved Router Alignment Marks**: The un-drilled Insert Plate (PRS3038) comes without pre-drilled holes, unlike so-called “universal” plates. Instead, it has laser-engraved alignment marks on the underside that make it extremely easy to center and mount your router.

- **Removable Brass Starting Pin**: This removable brass starting pin gives you the safety and control you need while routing freehand—without a fence to guide the workpiece past the bit—by providing a surface to meet your workpiece against before you pivot the workpiece against the bit.

**Precision Beaded Face-Frame System**

Beaded face frames are a great way to add detail, richness, and value to your cabinetry work. The Precision Beaded Face-Frame System works in conjunction with your full-size router table to serve as the fastest, easiest, and most affordable way to build beaded face-frames in a home shop.

Through a process of precise notching of the rails and stiles, the Precision Beaded Face-Frame System simplifies standard beaded face-frame construction by eliminating the need to make intricate cuts on a table saw, fit and re-fit miters, or spend thousands of dollars on a large specialized machine. The end result is higher-quality, more-consistent results in less time and with less effort than before.

**System Includes**:

- The system comes complete with a Kreg® 1/4" (6mm) x 1½" (38mm) precision setup bar, and everything else you need to get started.
- Additional accessories, including unique beading bits and notching bits, are available for a wide variety of projects.

**How It Works**:

1. Use the control arm and smooth sliding base to plunge the stiles into the special notching bit.
2. Use the Precision Router Stop to ensure perfectly placed notches on the rails.
3. Switch to your standard routing fence and included beading bit to apply a decorative bead.
4. Use Kreg Joinery™ to secure the rails to the notched stiles. Glue is optional.
5. Done! Now it’s time to sit back and enjoy the beauty custom-made beaded face frames bring to your home.
Universal Bench
Any space. Any task. Any size.

Get organized and create great work space with the Kreg® Universal Bench. You can easily create a workbench, assembly table, tool stand, or outfeed table in a custom size to fit your space, your projects, and your needs. Just choose your height, width, and depth to create a custom workbench in one of 15 sizes—from 14” (355mm) x 14” (355mm) up to 64” (1600mm) x 64” (1600mm)—and two adjustable heights. Bench legs come with a code to access free, downloadable under-bench storage plans.

KBS1005 - (4) 14” / 355mm rails
KBS1010 - (4) 20” / 508mm rails
KBS1015 - (4) 28” / 711mm rails
KBS1020 - (4) 44” / 1100mm rails
KBS1025 - (4) 64” / 1600mm rails

FEATURES

HIGH-QUALITY HARDWARE
Zero-coated carriage bolts lock into square holes for easy one-wrench assembly. They ensure that the bench remains rock-solid during use.

STURDY LEGS
Legs are made from heavy 12-gauge steel and are available in two adjustable heights: 15 1/4” to 21 1/4” or 29” to 35” (387mm to 540mm or 737mm to 889mm). Includes leveling feet and assembly hardware.

ADJUSTABLE LEG LEVELERS & FEET
Legs offer 6” (152mm) of unlimited height adjustment so you can match the height of your table saw or another bench. Leg levelers accommodate uneven floors.

PRE-DRILLED HOLES
Now you can create the professional-quality bench you’ve always wanted for your garage or workshop, and customize it to the tasks you choose.

STORAGE CAPABILITY
Add a top, shelf, and other touches to complete your bench using your materials. A code to access downloadable storage plans comes with the legs.

SPECIFICATIONS

Legs
• Sold in sets of 4
• 12-gauge steel
• Adjustable height (15 1/4” to 21 1/4” or 29” to 35”)
• Includes leveling feet and assembly hardware

Rails
• Sold in sets of 4
• 15-gauge steel
• Five lengths: 14” (355mm), 20” (508mm), 28” (711mm), 44” (1100mm), 64” (1600mm)

Weight Capacity
• 600 lbs.

Top/Shelf
• Supplied by user
Build Your Custom Bench
Get organized and create great work space with the Kreg® Universal Bench. You can easily create a workbench, assembly table, tool stand, or outfeed table in a custom size to fit your space, your projects, and your needs. Available in 15 sizes and two heights: standard-height and low-height. Legs in both styles are adjustable.

Choose your HEIGHT
from 2 adjustable leg options

Choose your WIDTH
from 5 available rail lengths

Choose your DEPTH
to establish your bench size

CUSTOMIZE your bench
to suit your specific needs

Start by selecting a set of sturdy 12-gauge (1/8" (3mm)-thick) steel legs. They’re available in two adjustable heights: 29” (736mm) - 35” (889mm)-tall and 15¼” (387mm) - 21¼” (540mm)-tall.

Next, choose a set of 16-gauge steel rails to determine the width of your Universal Bench: 14” (355mm), 20” (508mm), 28” (711mm), or 44” (1100mm) rails.

Last choose one more set of rails to determine the bench depth. Once again, you can choose 14” (355mm), 20” (508mm), 28” (711mm), 44” (1100mm), or 64” (1600mm) rails.

To complete your Universal Bench, just add a bench top made from your material of choice, and then outfit your bench with accessories.

Now you can create the professional quality bench you’ve always wanted for your garage or workshop, and customize it to the tasks you choose—with the Universal Bench.
System Organizer
The Storage Solution for Kreg Jigs® and Accessories

Store and organize your entire Kreg Joinery™ system in compact, convenient case.

The all-new Kreg® System Organizer offers something your customers have been asking for: a case that's designed to hold their Kreg Jig®, plus Kreg® accessories like clamps, bits, Drill Guide Blocks, Kreg® Screws, and more. The System Organizer does this with custom inserts that organize and protect their contents, making it easier than ever to keep everything needed for Kreg Joinery™ in one convenient place.

Item# KTC55