Welcome

At Kreg, we have a simple mission: to help you build it yourself and build it better. Whether you’re a cabinetmaker, a do-it-yourselfer, a professional or hobbyist woodworker, you’ll find Kreg products that are designed to make all of your building tasks easier—from our well-known Kreg Jig® pocket-hole jig to products for clamping, cutting and measuring, routing, organizing, and beyond. In addition to our products, we’re also proud to offer inspiration and education to help you become even more successful with your projects.

As we celebrate our 25th anniversary, we’re proud to say that we’ve stuck to our mission from the very start. In 1989, Craig Sommerfeld took his original pocket-hole jig to a local woodworking show. Excited as he was, Craig wasn’t sure he had a handcrafted tool he would receive. Quickly, he realized that when woodworkers saw how “Craig’s Jig” worked and what it could do for them, they understood that it could help them be more productive. Soon after that, people who didn’t consider themselves to be woodworkers got onboard, too, and began building projects with this simple, reliable, and repeatable way to join wood.

Even after 25 years, the impact of pocket-hole joinery continues to impress everyone here at Kreg. Traditional woodworkers have embraced Kreg Jig® and contractors have adopted it as a way to increase productivity and save labor. At the same time, legions of do-it-yourselfers have discovered that, by using Kreg tools, they can turn the inspiring ideas they’ve found on countless blogs, websites, magazines, and TV shows into reality. All of these folks have discovered that they really can build it themselves and do it better!

As our company and our product lines have grown, we’ve remained committed to helping people make their move into the wonderful, rewarding world of woodworking and DIY projects. We do that by offering top-quality products and backing them with first-class customer support, and by offering multiple ways for people to get educated and inspired—from our thriving online Kreg Owners’ Community to our videos, project plans, and so much more. And as our audience has become more diverse, we’ve kept our commitment to them all, from experienced woodworkers to brand-new do-it-yourselfers.

Some of our latest product innovations bear this out. Our all-new Foreman High-Speed Pocket-Hole Machine on pages 28-29 helps dedicated cabinetmakers, contractors, and cabinetmakers build with twice the speed and half the effort of a standard pocket-hole jig. It offers the features of our professional-grade machines in a package that’s versatile, portable, and incredibly affordable.

For those just starting out, we offer the DIY Project Kit on page 55. It combines our popular Kreg Jig® R3, Rip-Cut™ circular saw guide, and Shelf Pin Jig in one package that gives the do-it-yourselfer everything they need to get started building home organizing projects and much more. We even include 10 step-by-step plans for great home projects.

Whether you’re a woodworker or a DIYer, it seems that you never have enough hands when working on projects, so we’ve expanded our line of innovative Automaxx™ clamps with new Automaxx™ Bar Clamps (page 37). They use the same auto-adjust technology of our Automaxx™ Face Clamps and Bench Clamps™ to make bar-clamping tasks fast and foolproof.

Everyone here at Kreg is thankful for the support we’ve had from our great customers over the last 25 years, and we’re excited about all of the new things that are happening. As we continue to develop innovative products, we’ll remain committed to helping you build it yourself and do it better.

Until next time, we wish you the best with all of your projects!

Todd Sommerfeld
President/CEO

Craig Sommerfeld
Founder

Foreman Pocket-Hole Machine
The High-Speed Solution for Pocket-Hole Construction
Pages 28-29

Automaxx™ Bar Clamps
Auto-adjust technology makes all of your bar-clamping tasks fast and foolproof
Page 37

DIY Project Kit
3 Must-Have Tools for Creating Custom Home-Organizing Projects
Page 55

NEW PRODUCTS
Cutting and Measuring Tools

Rip-Cut™

Make straight and accurate rip-cuts with your circular saw

The Rip-Cut™ speeds and simplifies the process of ripping down large plywood and MDF panels. There is no need for measuring, marking, or chalk lines. The Rip-Cut™ quickly and easily attaches to almost any circular saw, letting you cut pieces up to 24"-wide (610mm) with great accuracy.

The Rip-Cut™ features a durable design that includes a solid aluminum guide rail, an easy-to-read adjustable scale, and a reversible guide arm that works whether you’re left- or right-handed and whether your blade is on the left or right side of the saw. It’s an incredibly easy, precise, and affordable way to break down large panels for almost any project.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Materials</th>
<th>Aluminum Guide Rail Size</th>
<th>Saw Sled Size</th>
<th>Cut Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>High-quality aluminum, impact-resistant plastic polymer</td>
<td>3&quot; wide x 30&quot; long (76mm x 760mm)</td>
<td>60&quot;x 30&quot; (1500x 760mm)</td>
<td>Up to 24&quot; (610mm)</td>
</tr>
</tbody>
</table>

The Rip-Cut™ features a simple yet durable design, which includes a solid-aluminum guide rail, an easy-to-read adjustable scale, and a reversible guide arm.

**FEATURES**

A. The Rip-Cut™ quickly and easily connects to almost any circular saw, left or right blade. It’s easy to use, whether you’re left- or right-handed.

B. No table saw? No problem. The Rip-Cut™ has a 24" capacity, meaning you can rip a 4x8’ sheet of plywood in half.

C. The Rip-Cut™ guide arm supports your blade through 100% of the cut – reducing blade wander at the end of the cut.

D. After you rip your sheet, you can use the Rip-Cut™ to break your material down into smaller pieces, too.

Cutting and Measuring Tools

Rip-Cut™

Crown-Pro™

Shelf Pin Jig

Shelf Pin Jig Bits

Square-Cut™

Multi-Mark™

Trak & Stop Kit

Miter Gauge

Band Saw Fence

Trak Components & Accessories

Joining

Clamping

Routing

Organization

Education & Apparel
**Shelf Pin Jig**

**ITEM# KMA3200 / KMA3220**

Super, Simple, Shelving.

Whether you’re adding shelf pin holes to an existing piece of furniture or building shelves from scratch, the Shelf Pin Jig is the perfect tool for the job. Unlike other shelf pin guides, the Kreg Shelf Pin Jig features hardened-steel drill guides that ensure precise and straight drilling, so you’ll get level, wrinkle-free shelves.

The Shelf Pin Jig also includes a removable, dual-position fence that can be used to position holes either 1” or 2” (25mm or 50mm) from the edge, a locating pin that provides accurate spacing when you move the jig, and a jig extender that lets you connect multiple Shelf Pin Jigs together for high-speed production work. Available with either a 1/4” (6mm) or 5mm Brad point bit, and a depth collar that can be stored on the bottom side of the Shelf Pin Jig when not in use.

**KMA3200** - Shelf Pin Jig with 1/4” (6mm) Bit

**KMA3220** - Shelf Pin Jig with 5 mm Bit

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**Square-Cut™**

**ITEM# KMA2000**

Straight, square crosscuts, every time!

The Square-Cut™ allows you to quickly and accurately crosscut boards up to 12” (305mm) wide. Whether you’re using a circular saw or a jigsaw, you’ll get great results every time. Simply position the Square-Cut™ against the edge of your board and its built-in guide arm ensures that it sits perfectly square. Plus, the guide arm is adjustable, so you can set it to match the offset between the edge of the saw base and blade. With the Square-Cut™, you’ll get perfect crosscuts every time.

**ADJUSTABLE GUIDE ARM**

The guide arm is adjustable, so you can set it to match the offset between the edge of the saw base and blade. Simply position the end of the guide arm on your cut line, and the Square-Cut™ will be automatically aligned to guide your saw through the cut.

**MADE TO FIT MOST SAWS**

The guide arm on the Square-Cut™ can be adjusted to fit most circular or jigsaw saws. Adjustments take only a few seconds with the use of a Phillips-head screwdriver.

**ANY MATERIAL UP TO 12” (305mm) WIDE**

The Square-Cut™’s extended body allows it to work effectively with stock up to 12” (305mm) wide, making it perfect for use with siding, deck boards, and more. In addition, a built-in roof pitch layout tool makes quick work of cutting siding, facia, and rafters on the job site.

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**Crown-Pro™**

**ITEM# KMA2003**

Crown molding, simplified!

Installing crown molding is one of the best ways to add instant value to your home. The Kreg Crown-Pro™ simplifies the most frustrating steps of the process, so you make fewer mistakes and get the job done faster. This uniquely-designed tool holds your trim at the exact angle required, eliminating the need for advanced compound mitter cuts and difficult “coping.” Its design lets you compensate for a wide variety of crown molding spring angles, and extension arms lets you work with crown up to 51⁄16” (140mm) wide.

**Includes:**

- Crown-Pro™, double-sided Angle Finder, rubber feet, and Owner’s Manual. You can also find a helpful crown-installation video online.

**Simple Steps to Perfect Crown:**

1. **Find Your Angles:** Use the Angle Finder to determine the correct spring angle of your crown molding, and the wall angle.

2. **Set Your Angles:** Set your Crown-Pro™ to match your spring angle, and set your saw to match the wall angle.

3. **Make Your Cuts:** Position your Crown-Pro™ on either side of your saw based on the type of joint, and then make cut.

4. **Install Your Crown:** Position your crown on the wall and nail it securely into place. You’ll get perfect results with the Crown-Pro™.

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**Multi-Mark™**

**ITEM# KMA2003**

Simplify measuring and layout tasks

The Multi-Mark™ is an incredibly handy multipurpose marking and measuring tool, perfect for a wide variety of household and job-site applications. The Multi-Mark™ features three unique scale configurations, a built-in level, a 1⁄8” (3mm) reveal gauge, and much more. Whether you need to transfer a measurement, lay out mitered corners, or align and straighten a few picture frames, the Multi-Mark™ is the only tool you’ll need to get the job done.

**FEATURES**

- **Online Video**
- **Hundreds of Uses**
- **Simple Steps to Perfect Crown:**
- **Find Your Angles:**
- **Set Your Angles:**
- **Make Your Cuts:**
- **Install Your Crown:**
- **Online Video**
- **Great Layout Tool**
- **30° - 65°**
- **Set Bit / Blade**
- **Align / Square**
- **Reveals**
- **Measurements**
- **Heights**
- **Corners**
- **Reveals**
- **Align / Square**
- **HUNDREDS OF USES**
- **Lay Out Mitered Corners**
- **Set 1⁄8” (3mm) Reveal**
- **Transfer Measurements**
- **Align / Square Your Projects**
- **Set Bit / Blade Heights**
- **Level Your Work**
- **51⁄16” (140mm)**
- **14 9⁄16” x 14 9⁄16” x 4 11⁄16”**
- **3.14” x 14.94” x 4.17”**
- **80mm x 380mm x 106mm**
- **32 mm**
- **51⁄2” w/ 10” Saw**
- **5 1⁄16” w/ 10” Saw**
- **51⁄4” w/ 10” Saw**
- **51⁄8” w/ 10” Saw”
- **51⁄16” w/ 10” Saw”
- **31⁄2” w/ 10” Saw”
- **1 1⁄2” w/ 12” Saw”
- **31⁄2” w/ 10” Saw”
- **51⁄2” w/ 12” Saw”
- **11⁄2” w/ 12” Saw”
- **51⁄8” w/ 12” Saw”
- **31⁄4” w/ 12” Saw”
- **1 1⁄4” w/ 12” Saw”
- **51⁄16” w/ 10” Saw”
- **31⁄8” w/ 10” Saw”
- **1 1⁄8” w/ 10” Saw”
- **51⁄32” w/ 10” Saw”
- **11⁄32” w/ 12” Saw”
- **31⁄32” w/ 12” Saw”
- **1 1⁄32” w/ 12” Saw”
- **51⁄64” w/ 10” Saw”
- **31⁄64” w/ 10” Saw”
- **1 1⁄64” w/ 12” Saw”
- **51⁄32” w/ 12” Saw”
- **31⁄32” w/ 12” Saw”
- **1 1⁄32” w/ 12” Saw”
- **51⁄64” w/ 12” Saw”
- **31⁄64” w/ 12” Saw”
- **1 1⁄64” w/ 12” Saw”
- **51⁄128” w/ 10” Saw”
- **31⁄128” w/ 10” Saw”
- **1 1⁄128” w/ 12” Saw”
- **51⁄256” w/ 12” Saw”
- **31⁄256” w/ 12” Saw”
- **1 1⁄256” w/ 12” Saw”
- **Size Max Workpiece Width Spring Angle Range**
- **51⁄16” (140mm)**

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Includes:

- Shelf Pin Jig, locating pin extenders, drill bit, depth collar, Allen wrench, instruction manual, and (4) shelf pins.

**SPECIFICATIONS**

- **Fence**
- **Standard Hole Spacing**
- Drill Bits
- Chose between 1/4” (6mm) and 5mm bits.
- 5mm bit features stepped design that allows it to fit precisely inside the Shelf Pin Jig’s drill guides.

**FEATURES**

- **DRILL GUIDES**
- Hardened steel drill guides ensure precise drilling.
- Accepts both 1/4” (6mm) and 5mm bits.

- **LOCATING PIN**
- Locating pin lets you quickly reference last hole drilled.

- **JIG EXTENDER**
- Jig Extender connects two or more jigs together.

**WARRANTY**

LIFETIME

**INSTRUMENTS**

Includes:

- Shelf Pin Jig with 1/4” (6mm) Bit
- Shelf Pin Jig with 5 mm Bit

**MANUFACTURER’S LIMITED WARRANTY**

- LIFETIME
- WARRANTY

**ITEM# KMA3210**

**ITEM# KMA3215**

**ITEM# KMA3200**

**ITEM# KMA2800**

Crown-Pro™

Installing crown molding is one of the best ways to add instant value to your home. The Kreg Crown-Pro™ simplifies the most frustrating steps of the process, so you make fewer mistakes and get the job done faster. This uniquely-designed tool holds your trim at the exact angle required, eliminating the need for advanced compound mitter cuts and difficult “coping.” Its design lets you compensate for a wide variety of crown molding spring angles, and extension arms lets you work with crown up to 51⁄16” (140mm) wide.

**Includes:**

- Crown-Pro™, double-sided Angle Finder, rubber feet, and Owner’s Manual. You can also find a helpful crown-installation video online.

**Simple Steps to Perfect Crown:**

1. **Find Your Angles:** Use the Angle Finder to determine the correct spring angle of your crown molding, and the wall angle.

2. **Set Your Angles:** Set your Crown-Pro™ to match your spring angle, and set your saw to match the wall angle.

3. **Make Your Cuts:** Position your Crown-Pro™ on either side of your saw based on the type of joint, and then make cut.

4. **Install Your Crown:** Position your crown on the wall and nail it securely into place. You’ll get perfect results with the Crown-Pro™.
Precision Trak & Stop Kit

ITEM# KMS8000

Take the guesswork out of cutting wood to length

Take the guesswork—and your tape measure and pencil—out of cutting wood to length. Our Precision Trak and Stop Kit allows you to turn a miter saw into a precise cutting system. Simply position the stop at the dimensions you’d like to cut using the precision lens cursor, place the board against the stop, and cut to that exact length every time. You build the support wings out of plywood (or another sheet material), and then add the Trak. The 2’ (610mm) long Trak sections give you options. Includes 8’ (2440mm) of Trak in 2’ (610mm) long sections that can be used on the right or left side of the saw, or split between both sides. Outfitting your saw to cut perfectly-sized workpieces couldn’t be simpler!

Includes:
Four 2’ (610mm) pieces of Trak, one Swing Stop™, one Production Stop, one 12’ (3675mm) length of L-R reading self-adhesive tape, one 12’ (3675mm) length of R-L reading self-adhesive tape, detailed instructions, and mounting hardware.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Fence Finish</th>
<th>Weight</th>
<th>Length</th>
<th>Measuring Tape</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aircraft-grade aluminum</td>
<td>7 lbs.</td>
<td>(24')</td>
<td>Anodized for easy clean-up</td>
</tr>
<tr>
<td>(4) 2” sections for 8’ of Trak length (drilled for 2400m)</td>
<td>(1) 12’ (3675mm) R to L Reading</td>
<td>(1) 12’ (3675mm) L to R Reading</td>
<td></td>
</tr>
</tbody>
</table>

FEATURES

A PRODUCTION STOP
Designed to detent up to the signs of repetitive cuts in an industrial environment, the Production Stop mounts onto the top of the fence and features dual lens cursors for convenient use on either side of the blade.

B SWING STOP™
Our innovative Swing Stop™ features specially designed bushings that actively reduce ‘play’ in the stop, thermally increasing accuracy. The stop itself easily sets the distance between the end of the board and the saw blade for cutting accuracy and repeatability… and flips out of the way when not in use.

C RIGID ALUMINUM FENCE
Incredibly strong and built to last, our anodized aluminum Trak features an L-shaped foot that makes alignment and mounting to any 3⁄8” (9mm) thick board a snap. Trak is designed with a groove across the top to accept the included self-adhesive measuring tape.

D SHOP-MADE SUPPORT WINGS
Build simple plywood or MDF extensions to match the height of your saw, then add a back fence that reaches 2½” (57mm) above the saw height. Instructions and mounting hardware for the Trak are included.

Perfect for a Wide Variety of Applications
The most common setup for the Precision Trak & Stop Kit is with a miter saw. But, many people find it useful to add to their radial arm saw or drill press. No matter where you use the Precision Trak & Stop Kit, you’ll find it far more accurate and much quicker than a tape measure and pencil.

BUYING OPTIONS

ITEM# KMS8000

Precision Trak & Stop System
Precision Miter Gauge, 24” (610mm) fence, and Swing Stop™.

ITEM# KMS8012

Precision Miter Gauge System
Precision Miter Gauge, 24” (610mm) fence, and Swing Stop™ only.

ITEM# KMS7102

Precision Miter Gauge
ITEM# KMS7101

Precision Miter Gauge only.

Precision Miter Gauge

ITEM# KMS7102

Adjustable cutting accuracy with simplicity and durability

Why spend your time calibrating a miter gauge when you can get factory-calibrated accuracy right out of the box? Our Precision Miter Gauge requires no calibrating, and features positive stops at 0°, 10°, 22¹⁄₂°, 30°, and 45°, making it easy to cut miters quickly.

Of course, when you do want to cut a more complicated angle, the easy-to-use Vernier scale allows for fast adjustments to 1⁄10° of a degree.

Perfect Mitters, Fast!
Precision is the name of the game for the CNC-milled miter gauge. We build accuracy into every feature of this product from the adjustable miter bar to the easy-to-use, incredibly accurate Vernier scale. With all of its great features, this miter gauge will give you better, more accurate cuts to ensure project success.

FEATURES

A PRECISION LENS CURSOR
Similar to the type of lens found on a quality table saw rip fence, the clear lens features a high-visibility red line that makes it easy to set the Swing Stop™ for precise cuts, time after time.

B NO PLAY IN THE MITER SLOT
Our extremely straight 24” (610mm) anodized-aluminum bar is 3⁄8” (9mm) thick by 1½” (38mm) wide and features five bar adjusters that eliminate "play" in the miter slot with the turn of a screwdriver.

C SWING STOP™
Add repeatable accuracy to your miter saw, band saw, table saw fence, router table, and more with this versatile Swing Stop™. It holds your desired measurement precisely, and swings out of the way easily when you want to cut without it.
**Precision Band Saw Fence**

**ITEM# KMS7200**

A new level of band saw accuracy

Most band saw blades don’t run perfectly perpendicular to the front of your table. There’s always just a little bit of “drift” that prevents you from getting precise cuts even with a fence. The Kreg Precision Band Saw Fence easily adjusts to your blade’s drift angle to provide you with a new level of band saw accuracy. This fence mounts to most 14” (355mm) band saws right out of the box and can be modified to fit many others by drilling a single hole in the aluminum mounting rail.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Fence</th>
<th>Precision Lens Cursor</th>
<th>Blade Drift</th>
<th>Dimensions</th>
<th>Finish</th>
<th>Weight</th>
<th>Adaptability</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aircraft-grade aluminum</td>
<td>For making precise cuts</td>
<td>Two simple adjustments for blade drift</td>
<td>Mounting Rail is 26” (660mm) long, Fence is 10” (254mm) long</td>
<td>Anodized for easy clean-up</td>
<td>6.75 lbs (4 kg)</td>
<td>Pre-drilled holes on the mounting rail fit most 14” (355mm) Band Saws</td>
</tr>
</tbody>
</table>

**FEATURES**

- **RIGID DESIGN**
  The aluminum fence is incredibly strong, straight, and built to last for years. The face and top edge of the fence contain T-slots for adding stops,AGE guides, and more.

- **EASY TO REMOVE**
  When you don’t need the fence, remove it in seconds – no tools required! Just loosen the locking knob and lift the fence from the mounting rail. It sits below your table’s surface to stay out of the way.

- **PRECISION LENS CURSOR**
  Magnified and easy-to-read for even the smallest adjustments, the thin red line on the Precision Lens Cursor lets you accurately set up the fence for cutting veneer, tenons, and more.

- **ADJUSTABLE IN 2 DIMENSIONS**
  This fence adjusts to set up perfectly square to your table and blade. Two simple adjustments allow you to set the fence to match blade drift, greatly enhancing cutting accuracy.

**RECOMMENDED ACCESSORIES**

- Precision Micro-Adjuster
- 4.5” Reuse Guide (114mm)
- 7” Reuse Guide (178mm)

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**Precision Stops**

**ITEM# KMS7150**

PRODUCTION STOP
Built for rugged use. Dual lens cursors allow for use on either side of the blade. Fits on top of the Top Trak and Heavy-Duty Trak, allowing it to be removed and repositioned easily.

**ITEM# KMS7001**

SWING STOP™
Add repeatable accuracy to your miter saw, band saw, table saw fence, router table, and more with this versatile Swing Stop™. It holds your desired measurement precisely, and swings out of the way easily when you want to cut without it.

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**Precision Trak Components**

**A Jig and Fixture Bar**
Six nylon screws along the length of the bar adjust with the turn of a screwdriver to take up any play in the miter gauge slot. Mounting holes are located every 4” (101mm) along the length of the bar. Perfect for building workshop jigs and fixtures.

**ITEM# KMS7120**
**Top Trak**
This heavy-duty L-shaped mounting foot can be moved closer to the workpiece. Last but not least, the fence accepts our resaw guides or our stops for use in additional applications.

**ITEM# KMS7303**
**Mini Trak**
This inexpensive and versatile clamp works great in a variety of applications. Fits the Mini Trak, Top Trak or HD Trak. You may also mount the clamp to a piece of wood by drilling a 7/16” (11mm) hole and then countersinking a 1” (25mm) hole on the underside for the bolt head.

**ITEM# KMS7223**
**Tape**
This 12” (305mm) wide, self-adhesive measuring tape fits snugly into the recess on the top edge of our Top Trak and Heavy-Duty Trak. In addition, the fence can be removed and repositioned in a matter of seconds – all you have to do is align the fence with the workpiece.

**ITEM# KMS7224**
**Metric 3.5-Meter Self-Adhesive Tape**
This 3.5-meter (3500mm) meter tape is self-adhesive and fits snugly into the recess on the top edge of our Top Trak and Heavy-Duty Trak. Metric tape is highly scuff-resistant and can be trimmed to length with a scissons.

800.447.8638 // www.kregtool.com
A KREG JIG® FOR EVERY NEED
Kreg Joinery™ helps do-it-yourselfers and woodworkers of all skill levels build projects faster, stronger, and better than ever before. We have the pocket-hole jigs, machines, and accessories you need to complete high-quality projects in no time.

Joining

Kreg Jig® K5
THE MOST-ADVANCED KREG JIG® YET
The Kreg Jig® K5 incorporates the best features of every Kreg Jig® that came before with upgrades you’ve never seen. That starts with a clamping mechanism that you can adjust without tools or adjusting nuts to match your workpiece thickness. Just slide the clamp into place, “click” the large front-mounted clamp handle, and your jig is set to hold your workpiece tight every time. Learn more about it on page 14-15.

Kreg Jig® K4
THE DO-IT-YOURSELF SOLUTION FOR BUILDING WITH WOOD
The Kreg Jig® K4 is the perfect choice for do-it-yourselfers and anyone looking for a benchtop pocket-hole solution on a budget. Whether you’re building your first set of garage storage shelves or making simple repairs around the house, the Kreg Jig® K4 can help you finish the job in less time, and with far less effort than you ever thought possible. See page 16 to learn more.

Kreg Jig® R3
THE HOME IMPROVER’S SOLUTION FOR BUILDING WITH WOOD
New to pocket-hole joinery? If you’re just getting started building projects with wood, the Kreg Jig® R3 is your perfect solution. It’s great for making home improvements, building bookcases, shelves, and storage projects, making lasting repairs, and more. See page 17 to learn more.

Kreg Jig® HD
THE HEAVY-DUTY SOLUTION FOR BUILDING WITH WOOD
Bigger bit, bigger screws, and of course—bigger projects. The Kreg Jig® HD delivers the strength and confidence you need to BUILD BIG! See page 18 to learn more.

Kreg Jig® Mini
THE SOLUTION FOR KREG JOINERY IN TIGHT SPOTS
The Kreg Jig® Mini is designed for very specific applications where the smallest jig possible is required. Includes the hardened-steel drill guide of the other jigs. See page 19.

KREG JIG® FAMILY

KREG JIG® K5

KREG JIG® K4

KREG JIG® R3

KREG JIG® HD

KREG JIG® MINI

Cutting & Measuring Tools
Joining
Clamping
Routing
Organization
Education & Apparel
Fast, Simple Setup

When you're ready to create Kreg Joints, the Kreg Jig® K5 makes it simple to get started.

1. First, select your screw based on the thickness of your wood. The included screw reference chart in the storage wings makes this step easy.

2. Set the Step Collar using the included Drill Bit Setup Block, and simply pull the spring-loaded pin to adjust the Drill Guide Block.

3. Finally, set the workpiece clamp—slide the clamp block, pull the handle up until it clicks twice, and then push it back down. Just that easy, you're ready to go!

INCLUDES 3 FREE PROJECT PLANS

Whether you're just starting out or you've been building for years, these detailed step-by-step plans give you the information you need and the design options you want.
The do-it-yourselfer’s solution for building with wood

The Kreg Jig® K4 is the perfect choice for do-it-yourselfers and anyone new to pocket-screw joinery. Whether you’re building your first set of garage shelves or making minor repairs around the house, the Kreg Jig® K4 can help you finish the job in less time, and with far less effort than you ever thought possible.

**FEATURES**

- 5-HOLE DRILL GUIDE: The 5-Hole Drill Guide lets you make perfectly aligned pocket holes in a wide variety of material widths and thicknesses, from 1/2” (12mm) to 1 1/8” (38mm), in 1/8” (3mm) increments.
- LARGE CLAMPING RECESS: The large clamping recess makes it easy to secure your jig to your workbench using Kreg multipurpose Face Clamps or any common bar clamp or C-clamp.
- REMOVABLE DRILL GUIDE: For the head to reach repair applications, or when you just want to take your work on the road, the removable Drill Guide on the Kreg Jig® guarantees that you’ll always have the right tool for the job.

**BUYING OPTIONS**

**Kreg Jig® K4**

Includes:

- Kreg Jig® K4, Face Clamp, 1/4” (6mm) square driver, starter Kreg screw set, starter Kreg plug set, SkillBuilder® DVD, and owner’s manual, all inside of a durable and compact carrying case.

**Kreg Jig® K4 Master System**

Includes:

- Includes the Kreg Jig® K4, Face Clamp, 6” (152mm) square driver, starter Kreg plug set, drill guide spacer block, material support stop, dust collection attachment, 1/4” (6mm) stepped drill bit, 6” (152mm) square driver, 3” (76mm) square driver, starter Kreg screw set, starter Kreg plug set, SkillBuilder DVD, and owner’s manual, all inside of a durable and compact carrying case.

**MASTER COLLECTION INCLUDES:**

- Material Support Stop
- Dust Collection
- Face Clamp

**Kreg Jig® R3**

The home improver’s solution for building with wood

The Kreg Jig® R3 is the perfect solution for any homeowner who builds projects with wood. With the Kreg Jig® R3, you can make home improvements, build bookcases and shelves, create storage projects, make lasting repairs, and much more.

**FEATURES**

- CLAMP PAD ADAPTER: The Kreg Jig® R3 can be secured to your workpiece with any standard bar clamp or C-clamp. In addition, the R3’s Clamp Pad Adapter allows the jig to be attached directly to any Kreg Face Clamp™ for faster and more repetitive pocket hole drilling.
- MATERIAL THICKNESS SETTINGS: From thin drawer boxes and craft projects to stout 2x4s, this jig can handle just about anything. Independent positioning sliders feature nine depth settings, allowing you to easily join materials from 1/2” (12mm) to 1 1/8” (38mm) thick in 1/8” (3mm) increments.

**BUYING OPTIONS**

**Kreg Jig® R3**

Includes:

- Kreg Jig® R3, clamp adapter, stepped drill bit, 6” (152mm) driver bit, depth collar, Allen wrench, starter Kreg screw set, starter Kreg plug set, and owner’s manual, all inside of a compact and durable carrying case.

**Kreg Jig® R3 Master System**

Includes:

- Includes the Kreg Jig® R3, Face Clamp, portable base, drill guide spacer block, material support stop, dust collection attachment, 1/4” (6mm) stepped drill bit, 6” (152mm) square driver, starter Kreg plug set, and owner’s manual, all inside of a durable and compact carrying case.

**MASTER COLLECTION INCLUDES:**

- Material Support Stop
- Dust Collection
- Face Clamp

**SPECIFICATIONS**

**Kreg Jig® K4**

<table>
<thead>
<tr>
<th>Body Material</th>
<th>Number of Drill Guides</th>
<th>Drill Guide Spacings</th>
<th>Clamping Method</th>
<th>Workpiece Thickness Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glass-Filled Nylon</td>
<td>3</td>
<td>1/8”, 5/32”, and 1/4” (3mm, 4mm, 6mm)</td>
<td>Toggle clamp for benchtop applications. Works with a variety of common clamps for repair applications.</td>
<td>3/16”, 9/64”, 5/32”, 3/32”, 7/64”, 1/8” (5mm, 1mm, 4mm, 2mm, 4mm, 3mm)</td>
</tr>
</tbody>
</table>

**Kreg Jig® R3**

<table>
<thead>
<tr>
<th>Body Material</th>
<th>Number of Drill Guides</th>
<th>Drill Guide Spacings</th>
<th>Clamping Method</th>
<th>Workpiece Thickness Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glass-Filled Nylon</td>
<td>2</td>
<td>1/8” (3mm)</td>
<td>Works with a variety of common clamps. Clamp Pad Adapter accepts any Kreg Face Clamp™.</td>
<td>3/16”, 5/32”, 3/32”, 7/64”, 1/8”, 1/8” (5mm, 1mm, 1mm, 4mm, 3mm, 3mm)</td>
</tr>
</tbody>
</table>

**WARRANTY**

Kreg Jig® guarantees that you’ll have a wobbly table or chair at home? You can pry it apart, glue, clamp, and reassemble it, hoping it holds up… Or, you can tighten it in a snap with the Kreg Jig® K4. Small enough to store in your tool box, compact enough to go anywhere, you can use it to secure chair runners, secure table rails to legs, and much more.

**FEATURES**

- 3-HOLE DRILL GUIDE: The 3-Hole Drill Guide lets you make perfectly aligned pocket holes in a wide variety of material widths and thicknesses, from 1/2” (12mm) to 1 1/8” (38mm), in 1/8” (3mm) increments.
- LARGE CLAMPING RECESS: The large clamping recess makes it easy to secure your jig to your workbench using Kreg multipurpose Face Clamps or any common bar clamp or C-clamp.
- REMOVABLE DRILL GUIDE: For the head to reach repair applications, or when you just want to take your work on the road, the removable Drill Guide on the Kreg Jig® guarantees that you’ll always have the right tool for the job.
- 3-HOLE DRILL GUIDE: The 3-Hole Drill Guide lets you make perfectly aligned pocket holes in a wide variety of material widths and thicknesses, from 1/2” (12mm) to 1 1/8” (38mm), in 1/8” (3mm) increments.

**BUYING OPTIONS**

**Kreg Jig® K4**

**Kreg Jig® K4**

<table>
<thead>
<tr>
<th>Item#</th>
<th>Includes</th>
</tr>
</thead>
<tbody>
<tr>
<td>K4MS</td>
<td>Includes the Kreg Jig® K4, Face Clamp, 6” (152mm) square driver, starter Kreg screw set, starter Kreg plug set, SkillBuilder® DVD, and owner’s manual, all inside of a durable and compact carrying case.</td>
</tr>
</tbody>
</table>

**Kreg Jig® K4 Master System**

<table>
<thead>
<tr>
<th>Item#</th>
<th>Includes</th>
</tr>
</thead>
<tbody>
<tr>
<td>K4MS</td>
<td>Includes the Kreg Jig® K4, Face Clamp, 6” (152mm) square driver, starter Kreg plug set, drill guide spacer block, material support stop, dust collection attachment, 1/4” (6mm) stepped drill bit, 6” (152mm) square driver, 3” (76mm) square driver, starter Kreg screw set, starter Kreg plug set, SkillBuilder DVD, and owner’s manual, all inside of a durable and compact carrying case.</td>
</tr>
</tbody>
</table>

**Kreg Jig® R3**

<table>
<thead>
<tr>
<th>Item#</th>
<th>Includes</th>
</tr>
</thead>
<tbody>
<tr>
<td>R3</td>
<td>Kreg Jig® R3, clamp adapter, stepped drill bit, 6” (152mm) driver bit, depth collar, Allen wrench, starter Kreg screw set, starter Kreg plug set, and owner’s manual, all inside of a compact and durable carrying case.</td>
</tr>
</tbody>
</table>

**Kreg Jig® R3 Master System**

<table>
<thead>
<tr>
<th>Item#</th>
<th>Includes</th>
</tr>
</thead>
<tbody>
<tr>
<td>R3MS</td>
<td>Includes the Kreg Jig® R3, Face Clamp, portable base, drill guide spacer block, material support stop, dust collection attachment, 1/4” (6mm) stepped drill bit, 6” (152mm) square driver, starter Kreg plug set, and owner’s manual, all inside of a durable and compact carrying case.</td>
</tr>
</tbody>
</table>
Kreg Jig® HD

The heavy-duty solution for building with wood

Bigger bit, bigger screws, and of course—bigger projects. The Kreg Jig® HD delivers the strength and confidence you need to BUILD BIG!

Designed with the same tried-and-true efficient design and hardened-steel drill guides as the original Kreg Jig®, the Kreg Jig® HD lets you create joints in 1/16" (3mm) and thicker materials that are an amazing 50% stronger than traditional Kreg Joints.

Includes:
- HD Drill Guide, stop block, 5/16" (12mm)-diameter HD stepped drill bit, 6" (152mm) HD driver bit, stop collar, Allen wrench, starter Kreg screw set, and Quick-Start Guide.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Body Material</th>
<th>Number of Drill Guides</th>
<th>Drill Guide Spacings</th>
<th>Workpiece Thickness Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glass-Filled Nylon</td>
<td>2</td>
<td>11/16&quot; (19mm), 15/32&quot; (12mm)</td>
<td>9/16&quot; (14mm), 11/16&quot; (18mm), 5/8&quot; (16mm), 3/4&quot; (19mm), 7/8&quot; (22mm), 1&quot; (25mm), 1 1/8&quot; (28mm), 1 1/4&quot; (31mm), 1 3/8&quot; (33mm), 1 1/2&quot; (38mm)</td>
</tr>
</tbody>
</table>

NOTE:

- Be sure to check with your local building code authority before using the Kreg Jig® HD.
- The Kreg Jig® HD excels – strength.

FEATURES

- 50% STRONGER THAN STANDARD POCKET-HOLES
  - Thanks to the large, aggressively-threaded #14 hardened-steel screws, joints made with the Kreg Jig® HD are 50% stronger than their standard-sized counterparts. Strength compounds with each screw you drive.
- STOP BLOCK
  - The Kreg Jig® HD works best as a stand-alone jig. Simply connect it to your Kreg Face Clamp, lock it into place with the included Stop Block, and take it where you need to work. The Stop Block registers your jig against the workpiece so it’s always in the right position.
- WORKS WITH THE K3, K4, & K5 KREG JIGS®
  - Depending on the project, the Kreg Jig® HD can also connect directly to your model K3, K4, or K5 Kreg Jig® benchtop base for upright drilling. A very handy feature if you already own a Kreg Jig!

Kreg Jig® Mini

Simple

The Kreg Jig® Mini is a great choice for applications where the smallest jig possible is required. The simplistic design includes the hardened-steel guide of traditional Kreg Jig®, but does not include a reference fence, so material thickness adjustments must be made manually.

Includes:
- Kreg Jig® Mini, stepped drill bit, depth collar, and Allen wrench.

Kreg Jig® Accessories

Micro-Pocket™ Drill Guide

Create more compact pocket holes

With a 25% smaller hole diameter, the Micro-Pocket™ Drill Guide lets you create more compact pocket holes in almost all Kreg Joinery applications. You also have the ability to tackle smaller projects, thinner stock, and tighter repair applications, where standard pocket holes simply can’t go. Designed for use with the Kreg Jig® K3, K4, and K5.

Includes:

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Body Material</th>
<th>Number of Drill Guides</th>
<th>Drill Guide Spacings</th>
<th>Workpiece Thickness Settings</th>
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</thead>
<tbody>
<tr>
<td>Glass-Filled Nylon</td>
<td>3</td>
<td>11/16&quot; (19mm), 15/32&quot; (12mm), 1/2&quot; (13mm), 9/16&quot; (14mm), 5/8&quot; (16mm), 3/4&quot; (19mm), 7/8&quot; (22mm), 1&quot; (25mm), 1 1/8&quot; (28mm), 1 1/4&quot; (31mm), 1 3/8&quot; (33mm), 1 1/2&quot; (38mm)</td>
<td></td>
</tr>
</tbody>
</table>

FEATURES

- A ENDLESS APPLICATIONS
  - A 25% smaller pocket hole works great in virtually every application where you’d use standard Kreg pocket holes. And because it removes less material, drill strokes are faster and easier.
- B PERFECT FOR 1/2" (12MM) STOCK
  - Screw heads seat well below material surface, making the Micro-Pocket™ Drill Guide perfect for creating fully-pluggable pocket holes in 1/2" (12mm) thick material.
- C PERFECT FOR NARROW STOCK
  - Reduced width lets you drill two holes in extremely narrow stock, down to 1/2" (12mm) wide, creating a much stronger joint in narrow materials.
- D CHOOSE YOUR JIG
  - Fully compatible with the Kreg Jig® K3, K4, and K5. Features black body color to differentiate from standard Kreg Drill Guide.
Kreg Jig® Accessories continued...

Kreg Jig® Portable Base
Accepts your Kreg Jig® Drill Guide Block and connects to most Kreg Face Clamps for portable pocket holes. Allows your jig to be used as two tools in one: a sturdy benchtop jig and a portable jig for work on the go.

ITEM# QUIK-BIT®

Material Support Stop
This handy Kreg Jig® accessory can be positioned any distance from your Kreg Jig® to repeat the same pocket holes. Can also be swung out of the way to serve as a support for large panels.

ITEM# KJSS

Dust Collection Attachment
This handy dust collection attachment connects to your Kreg Jig® to provide a compact and efficient dust collection system for your Kreg Jig® portable base.

ITEM# KJDCCA

Drill Guide Spacer Blocks
Drill Guide Spacer Blocks make it easy to compensate for an additional 1/8" (6mm) material thickness. Works with Kreg Jig® K3, K4, K4HD, and K5. Set of 3.

ITEM# KGDADAPT

Drill Bits
Kreg drill bits feature a one-piece design that eliminates clogging and provides a smoother, faster drilling stroke than the drill bits with replaceable center drills. The KJD Bit for our manual Kreg Jig® is made of high-speed steel, while the DKDB machine bit is made of cobalt-steel to increase bit life. Because the DKDB bit is 1/4" (6mm) in diameter, it can be used in any manual Kreg Jig® as a premium replacement. Be sure to order the LHD-Drill Bit (LHD-DKDB) for the center spindle of the DK3100 fully-automatic machine.

Deep #2 Kreg drivers greatly reduce cam-out and come in 3" (76mm) and 6" (152mm) lengths. The 6" (152mm) length is easier to use in the majority of applications, while the 3" (76mm) is perfect for working in tight spots.

Drivers

<table>
<thead>
<tr>
<th>SML = Maxi-Loc</th>
<th>F = Fine</th>
<th>C = Course</th>
</tr>
</thead>
<tbody>
<tr>
<td>SML = Maxi-Loc</td>
<td>F = Fine</td>
<td>C = Course</td>
</tr>
</tbody>
</table>

Quick-Change-Kit
ITEM# QUIK-KIT

Incluedes:
- Quick-Change chuck
- #2 square driver
- Hex Shank pocket hole bit
- Depth collar / Allen wrench

Drivers

<table>
<thead>
<tr>
<th>Material Thickness</th>
<th>1/8&quot;</th>
<th>1/4&quot;</th>
<th>3/8&quot;</th>
<th>1/2&quot;</th>
<th>5/8&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Screw Length</td>
<td>1&quot;</td>
<td>1&quot;</td>
<td>2&quot;</td>
<td>1 1/2&quot;</td>
<td>2&quot;</td>
</tr>
</tbody>
</table>

Quick-Change Drill Bit
ITEM# QUIK-BIT

Designed specifically for Kreg Joinery. Standard 1/8" (6mm) Hex Shank works with any standard Quick-Change Chuck.

Kreg Screws
Kreg screws are built with specialized features that work together to ensure the strongest joint possible. They also make driving easy and help to reduce wood splitting. Choosing Kreg screws will give you the best results possible. To get these great results, you need to choose the best Kreg screw for your particular project. Choosing the right screw is easy once you understand the features of each screw type and how these features will impact the success of your project.

Head Style

Latin style screws with wedge-shaped heads prone to wood splitting.

Unlike basic drywall screws with wedge-shaped heads prone to wood-splintering, Kreg screws are available in three different thread styles, all of which feature flat heads that are designed to seat firmly in the bottom of Kreg pocket holes. This dramatically improves joint strength and prevents your wood from splitting. Kreg screws are available in two head styles:

MAXI-LOC
These washer-head screws are recommended for the majority of applications. The large head provides maximum bearing surface, helping to ensure the strongest joint possible.

PAN-HEAD
Also known as a countersunk head, Kreg pan-head screws are designed to sit flush with the surface and prevent your wood from splitting. Kreg screws are available in two head styles:

COARSE THREAD

COARSE THREAD

Thread Style

Fine-thread screws are the preferred choice for hardwoods.

Kreg screws are available in three different thread styles, all of which feature a self-tapping tip. This allows the screw to drill its own hole while being driven, eliminating the need to drill a pilot hole in the adjoining workpiece. This feature also works to prevent your wood from splitting.

Composition

Stainless steel is a material that provides high resistance to corrosion and wear. Kreg Blue-Kote™ screws feature three anti-corrosion layers: perfect for indoor and outdoor projects. They provide rust-resistance up to 400% greater than zinc-plated screws and work with pressure-treated materials.

Zinc

Our zinc-coated screws are recommended for a wide variety of indoor projects where exposure to moisture is not a significant concern.

Kreg Blue-Kote™ screws feature three anti-corrosion layers: perfect for indoor and outdoor projects. They provide rust-resistance up to 400% greater than zinc-plated screws and work with pressure-treated materials.

Material Thickness

<table>
<thead>
<tr>
<th>Material</th>
<th>Screw Length</th>
<th>Material Thickness</th>
</tr>
</thead>
<tbody>
<tr>
<td>Zinc</td>
<td>1/8&quot;</td>
<td>1/4&quot;</td>
</tr>
<tr>
<td>Zinc</td>
<td>1/4&quot;</td>
<td>3/8&quot;</td>
</tr>
<tr>
<td>Zinc</td>
<td>3/8&quot;</td>
<td>1/2&quot;</td>
</tr>
<tr>
<td>Zinc</td>
<td>1/2&quot;</td>
<td>5/8&quot;</td>
</tr>
<tr>
<td>Zinc</td>
<td>5/8&quot;</td>
<td>1&quot;</td>
</tr>
</tbody>
</table>

Selecting the correct screw length is the most important part of choosing the right screw for your application. As a general rule, we suggest using the screw lengths shown when joining like material thicknesses, such as:

- 1/8" (6mm) for 1/8" (6mm) material
- 3/32" (1mm) for 3/32" (1mm) material

The fully-threaded design of most standard screws can push workpieces apart as they are being tightened. The unique design of Kreg screws eliminates this problem and ensures that the joint pulls tightly together.

Get your Kreg Jig® and Screws at your local hardware store. Or, order online at www.kregtool.com.
Kreg Screws

All Kreg Screws are available in a variety of quantities. See price sheet for package quantity prices.

Zinc

<table>
<thead>
<tr>
<th>Part#</th>
<th>Thread</th>
<th>Length</th>
<th>Head Style</th>
<th>Qty.</th>
<th>Diameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>SML-C1</td>
<td>Coarse</td>
<td>1” (25mm)</td>
<td>Maxi-Loc™</td>
<td>100, 500, 1000</td>
<td>#8</td>
</tr>
<tr>
<td>SPS-C1</td>
<td>Coarse</td>
<td>1” (25mm)</td>
<td>Pan Head</td>
<td>100, 500, 1000</td>
<td>#6</td>
</tr>
<tr>
<td>SML-C125</td>
<td>Coarse</td>
<td>1 1/8” (32mm)</td>
<td>Maxi-Loc™</td>
<td>100, 500, 1000, 5000</td>
<td>#8</td>
</tr>
<tr>
<td>SML-C150</td>
<td>Coarse</td>
<td>1 1/8” (32mm)</td>
<td>Maxi-Loc™</td>
<td>100, 500, 1000</td>
<td>#8</td>
</tr>
<tr>
<td>SML-C2</td>
<td>Coarse</td>
<td>2” (51mm)</td>
<td>Maxi-Loc™</td>
<td>50, 250, 1000</td>
<td>#8</td>
</tr>
<tr>
<td>SML-C250</td>
<td>Coarse</td>
<td>2 1/8” (32mm)</td>
<td>Maxi-Loc™</td>
<td>50, 250, 2000</td>
<td>#8</td>
</tr>
<tr>
<td>SPS-F1</td>
<td>Fine</td>
<td>1” (25mm)</td>
<td>Pan Head</td>
<td>100, 500, 1000</td>
<td>#6</td>
</tr>
<tr>
<td>SPS-F105</td>
<td>Fine</td>
<td>1 1/8” (32mm)</td>
<td>Pan Head</td>
<td>100, 500, 1000</td>
<td>#6</td>
</tr>
<tr>
<td>SML-F125</td>
<td>Fine</td>
<td>1 1/8” (32mm)</td>
<td>Maxi-Loc™</td>
<td>100, 500, 1000, 5000</td>
<td>#7</td>
</tr>
<tr>
<td>SML-F150</td>
<td>Fine</td>
<td>1 1/8” (32mm)</td>
<td>Maxi-Loc™</td>
<td>100, 500, 1000</td>
<td>#7</td>
</tr>
<tr>
<td>SPS-F150</td>
<td>Fine</td>
<td>1 1/8” (32mm)</td>
<td>Pan Head</td>
<td>100, 500, 1000</td>
<td>#7</td>
</tr>
</tbody>
</table>

Pocket-Hole Plugs

For those times when pocket holes won’t be hidden on the backside of your project or you want to highlight them decoratively, use Kreg Pocket-Hole Plugs. Plugs are offered in seven solid wood species, and five plastic plug colors for use on laminated surfaces.

Wood Plugs

- **Available in Quantities of:**
  - #P-MAP MAPLE 50
  - #P-WAL WALNUT 50
  - #P-OAK OAK 50
  - #P-PIN PINE 50
  - #P-CHE CHERRY 50
  - #P-CDR CEDAR 50
  - #P-PNT PAINT GRADE 50

Plastic Plugs

- **Available in Quantities of:**
  - #CAP-BRN BROWN 50
  - #CAP-BLK BLACK 50
  - #CAP-WHT WHITE 50
  - #CAP-ALM ALMOND 50
  - #CAP-LTB LIGHT BROWN 50

Wood Micro-Pocket™ Plugs

High-quality solid-wood plugs for your Micro-Pocket™ pocket holes.

- **Available in Quantities of:**
  - #P-MICRO-MAP MAPLE 65
  - #P-MICRO-OAK OAK 65
  - #P-MICRO-PIN PINE 65
  - #P-MICRO-CHE CHERRY 65
  - #P-MICRO-PNT PAINT GRADE 65

Screw Kits

Keeping your screws organized has never been easier. Simply choose your kit: standard for indoor applications, or Blue-Kote™ for building outdoors. Each refillable carrying case comes with a selection of the most popular screws for Kreg Joinery™, and a handy screw guide so you always choose the right screw for the job.

Screw Kit

This kit contains five of the most popular self-tapping screw sizes for Kreg Joinery™ in a durable, easy-to-carry case.

- **Included:**
  - SPS-F1 150
  - SPS-C1 150
  - SML-F125 150
  - SML-C125 150
  - SML-C250B 75

Blue-Kote™ Screw Kit

This kit contains four of the most popular, weather-resistant screws in a durable, easy-to-carry case. Perfect for outdoor use.

- **Included:**
  - SML-C125B 100
  - SML-C150B 100
  - SML-C2B 100
  - SML-C250B 150
Joining

Clamping Routing Organization Education & Apparel

Deck Screws

The ultimate concealed decking system

With the Kreg Deck Jig™ and a few simple tools you already own, you can create a beautiful, functional deck surface that is completely free of exposed fasteners and painful splinters. Concealed-decking systems utilize hidden steel fasteners or thin plastic clips to hold your deck boards in place. The Kreg Deck Jig™ utilizes a more straightforward approach, creating an incredibly strong wood-to-wood bond through precisely-placed self-tapping screws.

Includes:
Kit contains Deck Jig™, instructional DVD, 100 Protec-Kote™ deck screws, 6" (152mm) Deck Jig™ drill bit, 6" (152mm) KTX square drive bit, (1) Allen wrench, (3) 1/8" (3mm) Deck Jig® spacer rings, (2) stop collars, (1) Allen wrench, and a durable carrying case.

FEATURES

FUNCTIONAL
An over-sized, ergonomic, easy-grip handle gives you a secure hold and complete control over each and every hole you drill.

PRECISE
Three hardened-steel Kreg drill guides keep the specialized stepped drill bit and driver bit at the precise, optimal angle.

ACCURATE
Six handy spacer rings – three 5/32" (4mm) and three 1/8" (3mm) – ensure accurate deck board spacing for proper drainage and a longer deck life.

HOW IT WORKS

DRILL.

Precise Angle
Drill holes into each edge of your deck board using the specialized stepped drill bit and the Deck Jig™ hardened-steel drill guides.

DRIVE.

Accurate Screw Depth Every Time
Drive screws through the same drill guide and into the joist. The depth collar precisely controls drive depth.

DONE!

That’s it! If you’ve just created an incredibly strong and sturdy joint with no visible fasteners.

HOW MANY SCREWS WILL YOU NEED?

Based on 16" joist spacing.

<table>
<thead>
<tr>
<th># of Screws</th>
<th>Size of Deck</th>
</tr>
</thead>
<tbody>
<tr>
<td>700 Screws</td>
<td>10' x 20' Deck (3mx6m)</td>
</tr>
<tr>
<td>1,400 Screws</td>
<td>20' x 20' Deck (6mx6m)</td>
</tr>
<tr>
<td>2,100 Screws</td>
<td>20' x 30' Deck (6mx9m)</td>
</tr>
</tbody>
</table>

THE Kreg Deck Advantage

Looks Better
Get the deck you want, without unsightly exposed fasteners. Kreg screws are driven at an angle into the edge of your deck boards so they stay hidden from view.

Lasts Longer
Seasonal changes can force traditional fasteners out of place with time. Kreg screw heads stay safely below the surface, for a longer-lasting deck.

More Comfortable
Bare feet? Don’t worry. By coupling the Kreg Deck Jig™ with composite decking, you’ll get a deck free of cracks, splinters, and “pop-out” fasteners.
Pocket-Hole Machines

Foreman 28-29
DK1100 Series 30
DK3100 Series 31
DK5100 Series 32
Face-Framing Table 33

The all-new Foreman Pocket-Hole Machine is perfect for anyone who is serious about pocket-hole joinery. In no time, you will be building with twice the speed and half the effort of a standard pocket-hole jig. See pages 28-29 to learn more.

DK1100 SERIES
The DK1100 is available in three models to fit the needs of almost any production shop: See page 30 to learn more.

DK3100
The DK3100 has three spindles that allow you to drill two pocket holes across rails of varying widths in just one machine cycle. The DK3100 can also be quickly changed to drill a single pocket hole, like our DK1100 series, by simply removing a drill bit. See page 31 to learn more.

DK5100
Five industrial-grade motors, five individually-activated clamping cylinders, and five durable drill spindles; in one powerful machine. The DK5100 makes drilling pocket holes across cabinet sides, shelves, stairs, window or door extensions easier than ever before. See page 32 to learn more.

FACE-FRAMING TABLE
The Face-Framing Table has four clamping cylinders that can be precisely adjusted, applying great pressure to the joint line on almost any size of frame. The table itself stands at a 30-degree angle, so it uses less floor space than a flat table. See page 33 to learn more.

A KREG POCKET-HOLE MACHINE FOR EVERY NEED
Fast, quiet, and built to run in rugged production environments, Kreg offers pocket-hole machines that can drill 1, 2, 3, 4, or 5 pocket holes in just one machine cycle!
Foreman

ITEM# DB210

Professional-grade pocket-hole machine at a consumer-friendly price

The all-new Foreman Pocket-Hole Machine from Kreg offers all of the features and capabilities of our professional-grade machines in a machine that’s versatile, portable, and extremely affordable. From contractors and cabinet shops to dedicated hobbyists, the Foreman DB210 is perfect for anyone who is serious about pocket-hole joinery. In no time, you will be building with twice the speed and half the effort of a standard pocket-hole jig.

With the Foreman, pull of the handle starts the motor, clamps your workpiece, and drills a perfect pocket hole. The adjustable fence positions the workpiece for precise pocket depth, and a pair of adjustable stops provide repeatable accuracy. A 110-volt motor enables fast drilling, and a quick-change chuck allows for fast, tool-free bit changes. Plus, the Foreman creates all three types of Kreg pocket holes, Standard, Micro-Pocket™, and HD (Heavy-Duty). Micro and HD Bits sold separately.

Includes:
- Foreman Pocket-Hole Machine, adjustable fence with spring-loaded stops, dust-collection attachment, Kreg stepped drill bit and drill guide, drill bit setting block, 6” (152mm) square-drive bit, and Owner’s Manual.

FEATURES
- Professional-grade pocket-hole machine at a consumer-friendly price
- Drills ALL 3 KREG JOINTS: Standard, Micro-Pocket™, and HD (Heavy-Duty). Micro and HD Bits sold separately.
- POWERFUL MOTOR & QUICK-CHANGE CHUCK: One pull of the handle starts the powerful 110-volt motor for fast drilling, and a quick-change chuck allows for fast, tool-free bit changes. Easily switch from Kreg Standard, Micro-Pocket™, and HD (Heavy-Duty) bits for different project needs.
- ADJUSTABLE FENCE & STOPS: To ensure perfect pocket-hole placement, the Foreman features a tool-free adjustable fence that positions your workpiece for precise pocket depth, and a pair of adjustable, spring-loaded stops that provide repeatable accuracy.
- PERFECT POCKET-HOLE PLACEMENT: Foreman users will be amazed at how quickly and easily they can drill perfect pocket holes time and time again. Because the drill bit enters the workpiece from below, it stops at the precise pocket depth each time.
- STRAIGHTFORWARD OPERATION: Simply pull the handle to start the powerful 100-volt motor, clamp your workpiece securely in place, and drill perfect pocket holes. Innovative features and straightforward operation give you a versatile, affordable, high-speed solution for pocket-hole construction.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Motor</th>
<th>Drill Bits</th>
<th>Cycle Time</th>
<th>Material Clamping Capacity</th>
<th>Hole Centering Capacity</th>
<th>Weight</th>
<th>Dimensions</th>
<th>Warranty</th>
</tr>
</thead>
<tbody>
<tr>
<td>110-volt motor</td>
<td>3 sets</td>
<td>1 second</td>
<td>1” (25mm)</td>
<td>1” (25mm)</td>
<td>approx. 20 lbs</td>
<td>Entire Unit: 59.7” x 19.5” x 19.57”</td>
<td>1 Year Limited Warranty</td>
</tr>
</tbody>
</table>

Includes:
- Kreg Foreman Pocket-Hole Machine, adjustable fence with spring-loaded stops, dust-collection attachment, Kreg stepped drill bit and drill guide, drill bit setting block, 6” (152mm) square-drive bit, and Owner’s Manual.

RECOMMENDED ACCESSORIES

Kreg Screws & Plugs
Use genuine Kreg screws for great results. Kreg has the Standard, Micro-Pocket™, and HD (Heavy-Duty) screws you need to get the job done. Then, fill your pocket holes with Kreg plugs, which are available in seven wood species and in five colors of plastic.

Standard Foreman Bit
Keep a standard replacement bit on hand, just like the 3/8” (10mm) diameter one that comes with your Foreman.

Micro Accessories
Micro—great when you want the smallest pocket joint possible. Perfect for adding detail, building cabinet frames, doors and drawers, and for smaller projects. You’ll need the bit and drill guide to get started. Replacement bit is also available.

HD Accessories
HD—the accessory to have when you want to BUILD BIG! You can build outdoor projects, construct strong deck rails, and even frame walls. Coated #8 screws create super-strong joints. You’ll need the bit and drill guide to get started. Replacement bit is also available.

BUILT-IN STORAGE & DUST COLLECTION
A handy dust collection attachment will keep your work area clean. Once you’re ready to get to work, the cast-aluminum tabletop offers ample work space. Plus, underneath the tabletop is a built-in storage tray—the perfect place to store extra bits and accessories.
DK1100 Series

Single-Spindle Machines

Fast. Quiet. Reliable.

The DK1100 Pro Series machines set the standard in the industry for drilling a single pocket hole at a time. We've packed these machines with functional features that set them apart from the competition. Choose from electric or pneumatic-powered, freestanding, or bench-mounted to fit the way you work. Each DK1100 machine is built with an industrial-grade motor that provides the power to run day after day – quietly, quality, and reliably – in even the most high-production environments.

DK1100 FE

Add real productivity and efficiency to your shop with the "Production Pocket-Hole Standard". This model works with any standard 20-AMP, 110-volt outlet and features a strong 1-1/4-HP electric motor, single-pocket simplicity, and a cycle time of less than one second.

DK1100 FP

Already set up for pneumatic? This model features an industrial-grade 1-1/4-HP pneumatic motor that is capable of the same pocket-hole productivity as the electric version. Requires a compressor able to produce 8 CFM at 120 PSI (50% duty cycle).

DK1100 TP

This model is identical to the DK1100 FP, but comes in a much smaller frame. It features a table height of 8" (203mm), making it easy to build into your workbench or relocate from time to time. Requires a compressor able to produce 8 CFM at 120 PSI (50% duty cycle).

The DK1100 is available in three models – 1 Electric and 2 Pneumatic – that fit the way you build.

Features

- EASY SETUP
- HIGHLY DURABLE
- HIGHLY DURABLE

Quick Drill Bit Changes

Changing drill bit is a quick, simple process. Simply loosen the collet with the included Allen wrench, replace with a new bit, and you’re back in production in less than 60 seconds!

Motors Built to Last

The industrial-grade motors in Kreg pocket-hole machines are built for long-lasting service. Kreg machines are also designed to minimize stress on moving parts, greatly reducing the likelihood of failure.

Pocket Holes Twice as Fast!

Multiple spindles give you the selectability of free hole spacing to fit today’s most common face-frame widths. If you prefer to drill two pocket holes, no problem. Just remove a drill bit and you’ll have the capacity of our DK1100 single-spindle machine. Only when you’re done do you motor up from pocket hole at a time and you’ll see how much time you can save with the DK1100 single-spindle.

Motor & Drill Bit Specifications

<table>
<thead>
<tr>
<th>Motor</th>
<th>Drill Bits</th>
<th>CFM Rating</th>
<th>Cycle Time</th>
<th>Material Clamping Capacity</th>
<th>Hole Centering Capacity</th>
<th>Weight</th>
<th>Dimensions</th>
<th>Warranty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric, 1-1/4-HP, Single-Phase</td>
<td>DPDB Drill Bit</td>
<td>8 CFM</td>
<td>1 second</td>
<td>1” (25mm) material to 1-1/8” (28mm) material</td>
<td>1/2” (13mm) drill bit</td>
<td>17.6 lbs. (80kg)</td>
<td>17” x 24” x 24” (432mm x 610mm x 610mm) table height</td>
<td>5 Year Limited Warranty</td>
</tr>
<tr>
<td>Pneumatic</td>
<td>DPDB Drill Bit</td>
<td>1 CFM</td>
<td>1 second</td>
<td>7/8” (22mm) material to 1-1/8” (28mm) material</td>
<td>1/2” (13mm) drill bit</td>
<td>11.3 lbs. (51kg)</td>
<td>17” x 24” x 24” (432mm x 610mm x 610mm) table height</td>
<td>3 Year Limited Warranty</td>
</tr>
</tbody>
</table>

Kreg Pocket-Hole Drill Bit Specifications

- DPDB Drill Bit
- High heat-resistant, cobalt-steel construction for prolonged bit life.

Kreg Pocket-Hole Drill Bit (DK1100 only)

- Left-handed 3/8” (10mm) drill bit.
- Highly heat-resistant, cobalt-steel construction for prolonged bit life.

DK3100 Series

Multi-Spindle

Build quality face frames, twice as fast!

If you’re looking for the ultimate machine to build face-fames, this is it. The multi-spindle DK3100 contains three spindles that allow you to drill two pocket holes across rails of varying widths in just one machine cycle. Best of all, the DK3100 can be quickly changed to drill a single pocket hole, by simply removing a drill bit. If you’re serious about face-frame production, the DK3100 is the machine that will deliver real performance to your shop and profits to your bottom line.

The DK3100 drills two pocket holes in one cycle. Plus, it gives you options for spacing the holes. You can set the drill spindles at 1” (25mm), 1-1/4” (32mm) and 1-1/2” (44mm) on center, perfect for today’s most common rail widths.

Spindle-to-Spindle Specifications

- 3” (75mm) center-to-center on center
- Perfect for today’s most common rail widths

The DK3100 not only drills two pocket holes in one cycle, it also gives you options for spacing the holes. You can set the drill spindles at 1” (25mm), 1-1/4” (32mm) and 1-1/2” (44mm) on center, perfect for today’s most common rail widths.

As you can see, the DK3100 is a highly flexible machine with four different spindle-to-spindle spacing options:

- 1” (25mm), 1-1/4” (32mm), 1-1/2” (44mm)
- 1-1/4” (32mm), 1-1/2” (44mm)
- 1” (25mm), 1-1/2” (44mm)
- 1” (25mm), 1-1/4” (32mm), 1-1/2” (44mm)

This allows you to match the spindle spacing to the most common rail widths in your shop. It also gives you the flexibility to change from one to another without changing the machine or its footprint.
Face-Framing Table  

**ITEM# KFT4X8**

**Face-frame assembly made easy**

Fast face-frame assembly is great. Fast and accurate assembly that virtually eliminates sanding is even better. The Face-Framing Table has four clamping cylinders that can be precisely adjusted, applying perfect pressure to the joint line on almost any size of frame. The table stands at a 30-degree angle, so it uses less floor space than a flat table. It also prevents back pain by allowing you to stand upright, rather than bent over.

**FEATURES**

1) Align vise and rail along square fence
2) Adjust clamp cylinder and secure joint line
3) Drive self-tapping screw

**RECOMMENDED ACCESSORIES**

**Pneumatic Screw Gun & 8’ (2.4m) Polyurethane Coil Hose**

This heavy-duty industrial pneumatic screw gun is perfect for use with our 4’ x 8’ (1.2m x 2.4m) Framing Table. It features a variable speed, pneumatic motor that provides up to 1,800-RPM at an average of 180 CFM, and durable construction for even the most high-production environments.

**ITEM# CT6066**

DKDB Drill Bit

- 3⁄8” (10mm)-long, 1⁄2” (12mm)-thick cobalt-steel construction for prolonged bit life.

DKDB Drill Bits

- 3⁄8” (10mm)-long, 1⁄2” (12mm)-thick cobalt-steel construction for prolonged bit life.

Self-Tapping Pocket-Hole Screws

- Square drive, case-hardened, flat head, self-tapping screws. Perfect for any pocket-hole application. (See pages 21-23)

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Table Dimensions</th>
<th>Angle</th>
<th>Weight</th>
<th>Retractable Squaring Fence</th>
<th>Work Surface</th>
<th>Clamping</th>
</tr>
</thead>
<tbody>
<tr>
<td>79” x 119” x 37”</td>
<td>35°</td>
<td>350 lbs.</td>
<td>Retracts out of the way to accommodate frames longer than 8’ (2.4m)</td>
<td>3⁄4” thick melamine, 1⁄4” (6mm) thick</td>
<td>4 (1.25” or 32mm)</td>
</tr>
</tbody>
</table>

**RETRACTABLE SQUARING FENCE**

The aluminum squaring fence on the left side of the table retracts out of the way to accommodate frames longer than 8’ (2.4m). Just begin your frame with the squaring fence up, then retract the fence as needed.

**CUSTOMIZED SETUP**

Each clamping cylinder can be independently controlled, so you can activate each cylinder individually or activate them all at once with a master switch located at the bottom of the clamping arm.

**POWERFUL CLAMPING**

The four high-quality clamping cylinders apply tremendous pressure on the joint line to maintain a flush assembly. The clamping arm rolls easily on roller bearings and each cylinder glides smoothly along the arm for perfect positioning.
Clamping Tools

AUTOMAXX
AUTO-ADJUST CLAMPING

Automaxx™ clamps make clamping tasks fast and foolproof. They automatically adjust to match the thickness of your material, whether it’s thick, thin, or in between. Just set the clamping pressure you want once, and Automaxx™ technology does the rest! Automaxx™ clamps are available in Face Clamp, Bench Klamp™, and Bar Clamp styles, and in several size options.

**FEATURES:**
- Auto-adjust technology
- Tremendous clamping force
- Heavy-duty, all-metal construction
- Ergonomic padded grips
- Available in multiple sizes to fit all of your clamping needs
- Clamps any thickness without ever adjusting the clamp

Automaxx™ Clamps 35-37
Klamp Table™ 38
Klamp Systems™ Components 39-40
Klamp Vise™ 40
Face Clamps™ 41
Right Angle Clamp 41
90º Corner Clamp 41
**Automaxx™ Face Clamps**

Automaxx™ Face Clamps feature technology that adjusts the clamps automatically, eliminating the need to re-adjust the clamp for every change in material thickness. Just squeeze the padded handles and the clamp locks closed, no matter what the thickness.

Automaxx™ Face Clamps also feature easy-to-regulate clamping pressure that you can simply set and forget. Auto-adjusting technology maintains the desired pressure every time. In addition to these great features, Automaxx™ Face Clamps feature extra-large clamp faces, comfortable padded handles, and heavy-duty construction.

**Automaxx™ Face Clamp** has a 3” (76mm) reach and handles materials up to 2½” (64mm) thick.

**Automaxx™ Large Face Clamp** has an 8” (152mm) reach and handles materials up to 4½” (114mm) thick.

**Automaxx™ Bench Klamps & Automaxx™ Bench Klamp System**

Get the complete Automaxx™ Bench Klamp System

Automaxx™ Bench Klamps offer a fast, foolproof way to hold items on your workbench or work table. Just slip one into a Kreg Klamp Trak™ or Klamp Plate™ (page 40), and you can clamp items that are thick, thin, or in between to your bench without ever having to adjust the clamp. Just set the clamping pressure once using an easy-to-regulate thumbscrew, and Automaxx™ Bench Klamps do the rest—locking closed easily and consistently every time and with every thickness.

**Automaxx™ Bench Clamp** has a 3” (76mm) reach and handles materials up to 2½” (64mm) thick.

**Automaxx™ Large Bench Clamp** has an 8” (152mm) reach and handles materials up to 4½” (114mm) thick.

**Automaxx™ Bench Klamp System** This 360° Auto-Adjust bench-top clamping station includes a 3” (76mm) Bench Klamp & Klamp Plate.

**Bar Clamps:**

<table>
<thead>
<tr>
<th>Bar Clamps:</th>
<th>KSC-1470-8</th>
<th>KSC-1470-16</th>
<th>KSC-1470-24</th>
</tr>
</thead>
<tbody>
<tr>
<td>8” (203mm)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>16” (406mm)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>24” (609mm)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Heavy-Duty Bar Clamps:**

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>12” (304mm)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>24” (609mm)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>40” (1016mm)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**ALL-NEW Automaxx™ Bar Clamps**

Auto-adjust clamping technology meets bar-clamp versatility

When you want the durability and adjustability of Automaxx™ Clamping, but you need more clamping capacity, turn to Automaxx™ Bar Clamps. They are available in two versions:

- 2½” (64mm)-reach, up to 550 pounds (249kg) of clamping pressure,
  - in 3 bar lengths — 8” (203mm), 16” (406mm), and 24” (609mm)
- Heavy-Duty: 2½” (64mm)-reach, up to 700 pounds (317kg) of clamping pressure,
  - in 3 bar lengths — 12” (304mm), 24” (609mm), and 40” (1016mm)

All-new Automaxx™ Bar Clamps feature the same auto-adjusting technology as Kreg Automaxx™ Bench Klamps™ and Face Clamps, allowing you to clamp a variety of materials and assemblies with strong, consistent clamping pressure. Clamp quickly and easily by simply sliding the clamp heads against your workpiece, and then squeezing the handles to close the clamp with consistent pressure every time.

**Auto Adjust technology** maintains consistent clamping pressure

**Ergonomic padded grips** add comfort and reduce hand-fatigue

**Extra-large clamp faces** spread clamp pressure evenly
The Klamp Table is the ultimate clamping solution!

The Klamp Table™ is the ultimate clamping solution for Kreg Joinery, and works with the entire family of Klamp System™ components. If you’ve ever struggled to get perfectly flush Kreg Joints, failed to get your clamps positioned exactly where you need them, or needed an extra set of hands around the workshop, the Klamp Table™ is the perfect solution.

**Klamp Table™**

**VERSATILE CLAMPING**
Are you always looking for the right clamp? The Bench Klamp™ is great for almost any woodworking task. However, the Klamp Table™ is the ultimate clamping solution for Kreg Joinery, and works with the entire family of Klamp System™ components. If you’ve ever struggled to get perfectly flush Kreg Joints, failed to get your clamps positioned exactly where you need them, or needed an extra set of hands around the workshop, the Klamp Table™ is the perfect solution.

**Universal Steel Stand**

The Kreg Universal Steel Stand is the perfect foundation for all Kreg Table Top solutions, including the Klamp Table™ and the Precision Router Table Top. The stand is made from heavy-gauge steel and is adjustable from 31" (787mm) to 36" (914mm) in height. Includes 4 leveling feet and assembly hardware.

**Features**
- Durable painted finish.
- Heavy-gauge steel construction.
- 4" (101mm) reach.
- Steel Plates, Bench Klamp™, and mounting hardware.

**Buying Options**
- Kreg Universal Steel Stand
- Kreg Bench Klamp™
- Kreg Klamp Plate™
- Kreg Klamp Blocks™
- Kreg Klamp Trak™
- Kreg Inter-lok™

**Shipping Options**
- Standard Shipping
- Express Shipping

**Specifications**
- 213 1/8" x 33 1/8" x 22" H (540mm x 840mm x 560mm) table top.
- Full 360° swivel action.
- Heavy-duty casters with dual-locking mechanism for security.
- Durable painted finish.
- 4" (101mm) reach.
- Steel Plates, Bench Klamp™, and mounting hardware.

**Recommended Accessories**
- Heavy-Duty Casters
- April 2020

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**Inter-lok™**

**The ultimate clamping solution!**

The ultimate clamping solution for all Klamp System™ components. With it, the Bench Klamp™ can quickly be moved from place to place, providing 360° clamping, wherever you need it.

**Bench Klamp™**

**Perfect Kreg Joints. Every Time.**

If you’ve ever struggled to get your Kreg Joint™ to come out perfectly straight and flush, the Bench Klamp™ will be an invaluable addition to your tool collection. While the two Bench Klamps™ secure each joint, the five individual Klamp Blocks™ allow you to quickly register your workpieces to the edge of your work surface and bring your entire project into alignment.

**Klamp Plate™**

Don’t be satisfied with clamping on the edge of your workbench. When paired with the Bench Klamp™, this plate provides a clamping station wherever you need it. Mount one into the center of your workbench, drill press, or sawhorse!

**Klamp Blocks™**

When used with the Klamp Trak™, these simple blocks allow you to quickly and accurately register your workpieces to the edge of your work surface and bring your entire project into alignment. Made from durable, impact-resistant plastic. Set of 5.

**Klamp Trak™**

The Klamp Trak™ is the perfect clamping station. This amazing track provides a continuous clamping plane along the edge of your bench. The Trak is perfect for quick positioning of your Bench Klamp™ and Klamp Blocks™.

**Klamp System™ Components**

**Bench Klamp™**

Great for most applications. Features a 3” (76mm)-reach and works with stock up to 4” (101mm) thick.

**Extended-reach Bench Klamp™**

Extended-reach Bench Klamp with a 6” (152mm) reach. Works with stock up to 6” (152mm) thick.

**Heavy-Duty Bench Klamp™ System**

Take your Bench Klamp™ on the road. System includes a 10" (254mm) x 10" (254mm) x 1/4" (6mm) steel plate, Bench Klamp™, mounting hardware, and rubber feet. Features glue-resistant, powder-coat finish.

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**Contact Information**

Kreg Tool Company
800.447.8638 // www.kregtool.com

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**Features**
- Durable painted finish.
- Heavy-gauge steel construction.
- 4" (101mm) reach.
- Steel Plates, Bench Klamp™, and mounting hardware.

**Specifications**
- 213 1/8" x 33 1/8" x 22" H (540mm x 840mm x 560mm) table top.
- Full 360° swivel action.
- Heavy-duty casters with dual-locking mechanism for security.
- Durable painted finish.
- 4" (101mm) reach.
- Steel Plates, Bench Klamp™, and mounting hardware.

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**Recommended Accessories**
- Heavy-Duty Casters
- April 2020

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**Contact Information**

Kreg Tool Company
800.447.8638 // www.kregtool.com

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**Features**
- Durable painted finish.
- Heavy-gauge steel construction.
- 4" (101mm) reach.
- Steel Plates, Bench Klamp™, and mounting hardware.

**Specifications**
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- Full 360° swivel action.
- Heavy-duty casters with dual-locking mechanism for security.
- Durable painted finish.
- 4" (101mm) reach.
- Steel Plates, Bench Klamp™, and mounting hardware.

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**Recommended Accessories**
- Heavy-Duty Casters
- April 2020

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**Contact Information**

Kreg Tool Company
800.447.8638 // www.kregtool.com

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**Klamp System™ Components continued...**

**Klamp Plate™**
Add a clamping station almost anywhere you need one. Includes plate and mounting hardware. Compatible with standard Kreg Bench Klamps™ and Automaxx™ Bench Klamps.

**Klamp Trak™**
The Klamp Trak™ lets you turn an entire workbench or sawhorse into a clamping station. Includes one 33½" (857mm) aluminum extrusion. Compatible with standard Kreg Bench Klamps™ and Automaxx™ Bench Klamps.

**Klamp Blocks™**
The Klamp Block Set™ lets you quickly and accurately register your workpieces and align your project for quick and easy squaring. Especially useful for face-frame construction. Made from durable, impact-resistant plastic. Includes 5 plastic blocks and mounting hardware.

**Klamp Table™ / Stand Combo**
Combines several of the Klamp System™ components into one amazing clamping station. See page 38 for more information.

**Klamp Vise™**
The Kreg Klamp Vise™ represents a new approach to the common vise. It’s smaller, more efficient, more affordable, and simpler to use. The Klamp Vise™ can be connected to almost any workbench, providing over 350 pounds of clamping power. Vertical clamping, horizontal clamping, or vise-style clamping for routing, sanding, sawing, and more.

Includes:
- Bench Klamp™,
- Klamp Vise™ Plate,
- 2 Klamp Blocks™,
- 2 Bench Dogs,
- 2 Bench Brakes, installation hardware, and instructions.

**FEATURES**
- **Holds pieces vertically**
- **Holds pieces horizontally**
- **Flat on bench with Bench Dogs**

**RECOMMENDED ACCESSORIES**
- **Bench Dogs**
  These simple 3½" (89mm) reinforced nylon Bench Dogs™ help make your next project easier. Included with each Bench Dog™ is a solid rubber Bench Brake™ that can be fastened to the Bench Dog™ for a solid, non-slip work surface – perfect for routing and sanding.

ITEM# KKS1010
ITEM# KKS1020
ITEM# KKS1030
ITEM# KKS2000
ITEM# KKS2020
ITEM# KKS2030

**Face Clamps™**
Perfectly flush Kreg joints, in no time

All Kreg Face Clamps feature an extra-large pad on one arm that is placed on the “show side” of the joint to help create a flush joint as the screws are driven. The clamp is compatible with the Kreg Jig® R3’s Portable Clamp Adapter so the jig can be connected directly to the clamp for high-speed panel drilling. Each Face Clamp has ergonomic padded grips for comfort and ease-of-use.

**Face Clamp™**
Best for the majority of pocket-screw applications. 3½” (76mm) reach will handle workpieces up to 2½” (70mm) thick.

**Large Face Clamp™**
Good for applications where a slightly longer reach is needed. 6” (152mm) reach will handle workpieces up to 5½” (127mm) thick.

**XL Face Clamp™**
Good for applications where the longest possible reach is required. 10” (254mm) reach will handle workpieces up to 6½” (165mm) thick.

**Right Angle Clamp**
90° clamping made easy

Joining workpieces at 90-degree angles is easy with the Right Angle Clamp. Its steel pin fits snugly into a pocket hole to clamp the pieces together as you drive your screw into the adjacent hole. Using the Right Angle Clamp is like having a helper on hand to hold materials at a perfect 90-degrees.

**FEATURES**
- **Clamp using the pocket-hole**
  The steel pin on one arm of the clamp is shaped to fit snugly into a pocket hole, securely anchoring one workpiece against the other for easy assembly. Just drive a screw in an adjacent pocket hole while the Right Angle Clamp holds the pieces for you.
- **Swivel pad**
  On the arm opposite the pin, this clamp features a pad capable of swiveling to adjust to the dimensions of your material, so you can count on solid clamping without a chance of the joint shifting.
- **Ultra wide reach**
  Whether you’re joining two thin drawer sides or thicker materials to frame an outdoor project, the Right Angle Clamp opens wide to get the job done.
- **Use two clamps**
  Many woodworkers find it handy to use two Right Angle Clamps when assembling large workpieces. Place a clamp on each end to hold the parts while you drive screws in the remaining pocket holes.

**90° Corner Clamp**
Self-squaring joints, quick and easy

This clamp features a self-squaring design that automatically aligns joints to a 90-degree angle when compressed. It also includes an L-Handle for quick release and self-squaring. The swivel head can easily adjust for materials up to 1½” (32mm) thick. A large, heat-treated steel clamping surface with nickel plating protects soft woods against clamp imprint.

ITEM# KH63000

800.447.8638  //  www.kregtool.com
**Precision Benchtop Router Table**

Item#: PRS2100

**Full-size router table capability in a portable package**

Kreg’s freshly-redesigned Precision Benchtop Router Table offers more features that give it the capability of a full-size, industrial router table in a portable package. Whether you want a router table to use on a job site or compact router table to use in the shop, the Precision Benchtop Router Table is a perfect routing solution for you.

**FEATURES**

**A ROUTER TABLE TOP MICRO-DOT MDF**
This router’s tabletop features the same Easy-Slide™ Micro-Dot skin, made from the same impact-resistant, high-pressure laminate that is used on our full-size router table. This skin allows workpieces to glide across the table’s surface easily.

**B BUILT FOR INDUSTRY PROFESSIONALS ON-THE-GO**
This portable router table is built to withstand years of heavy use on the job site. It features a rugged steel foundation, four hard-wearing rubber feet, a tough tabletop made from impact-resistant surface, and a rigid aluminum fence, that are all built with mobile professionals in mind.

**C BUILT-IN JOINTER**
Fully-independent fence faces and depth-setting rods quickly turn your portable router table into a vertical jointer. Depth rods are stored on the fence and can be positioned behind the faces, allowing for jointing depth adjustments of $\frac{1}{16}$" (2mm) and $\frac{1}{32}$" (.80mm).

**D FULL-SIZE LEVEL-LOC INSERT PLATE & LEVELERS**
This full-size insert plate is the same one used in the large Kreg router table, which means you never have to compromise on functions or features. The plate is equipped with Level-Loc Reducing Rings that simply twist into place and lock in level and flush with the plate surface every time. Three rings are included: 1” (25mm), $\frac{13}{16}$” (20mm) (for use with universal-style guide bushings), and $\frac{25}{32}$” (16mm). The plate is mounted using Kreg Precision Insert Plate Levelers, making it easy to set the plate exactly flush with the table surface.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Insert Plate Dimensions</th>
<th>Table Surface</th>
<th>Fence Length</th>
<th>Fence material</th>
<th>Overall Dimension</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>91⁄4&quot; (235mm) x 113⁄4&quot; (298mm) x 3⁄8&quot; (9mm) with Level-Loc Reducing Rings</td>
<td>16&quot; x 24&quot; x 1&quot;</td>
<td>24&quot;</td>
<td>Aircraft-grade aluminum Anodized for easy cleanup</td>
<td>26 1⁄2&quot; x 25&quot; x 10&quot; (671mm x 635mm x 25mm)</td>
<td>26 lbs (12kg)</td>
</tr>
</tbody>
</table>

Lightweight yet durable, compact yet feature-packed, this router table is perfect for anyone who needs a router table on the jobsite or for anyone who wants all the features of a full-sized router table in a portable package.
**Precision Router Table**

**ITEM# PRS1040**

**TABLE FEATURES**

**RUGGED TABLE-TOP CONSTRUCTION**

The dense 1/2" (13mm) thick MDF top dampsens noise and vibration. Easy-Slide™ Micro-Dot skin, made from impact-resistant, high-pressure laminate, helps workpieces glide easily across the surface. Extra-thick 3mm edge-banding resists protect the table edges against bumps and abrasion.

**COMBINATION MITER / T-SLOT TRACK**

This combination track accepts standard 3/8" (10mm) x 3/4" (19mm) miter-gauge guide bars, including the Kreg Precision Miter Gauge System, and provides easy attachment of accessories, such as Kreg True-Flute™ Featherboards.

**UNIQUE BOTTOM-UP LEVELERS**

A rugged Slide™ Micro-Dot skin and dual steel struts support the center of the router table. Unique cam-style locking handle and opposite-side anchor ensure incredible fence rigidity. A flush-fitting insert plate is critical for safe, accurate routing. These high-quality guide bars, including the Kreg Precision Miter Gauge System, and provides easy attachment of accessories, such as Kreg True-Flute™ Featherboards.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Plate Opening Dimensions</th>
<th>Table Surface</th>
<th>Fence Length</th>
<th>Fence Material</th>
<th>Overall Dimension</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>24&quot; x 32&quot;</td>
<td>24&quot; x 32&quot;</td>
<td>36&quot; (914mm)</td>
<td>Aluminum-grade aluminum. Anodized for easy cleanup.</td>
<td>36&quot; (914mm) x 37&quot; (940mm) x 25mm (609mm)</td>
<td>55 lbs (24.9kg)</td>
</tr>
</tbody>
</table>

**BUYING OPTIONS**

- **Precision Router Table**
  - Universal Steel Stand
  - Precision Router Table Top
  - Precision Router Table Fence

Our exclusive Micro-Dot surface, Precision Insert Plates with Unibond Loc Reinforcing Rings and uniquely designed accessories ensure that you get the best possible routing experience on each and every pass.
**Router Table Accessories**

**Precision Router Table Stop**
Bring greater accuracy and repeatability to your Precision Router Table with this uniquely-designed stop. Features a low-profile, aluminum design, made to flip out of the way when not in use. The included Precision Lure Corner gives you a clear and accurate view of the fence’s tape.

**Multi-Purpose Table Switch**
Add safety and convenience to your Precision Router Table with this incredibly handy power switch. This unique switch features a two-plug design to control two independent devices at once. Key-Lok™ to eliminate accidental power-on, and an 8-foot-long (2438mm), heavy-duty, 14-gauge power cord – a perfect companion to our Precision Router Table and Precision Benchtop Router Table.

**Multi-Purpose Table Switch**
ITEM# PRS3100

**PRS3100**

**Heavy-Duty Casters**
Add mobility to your Universal Steel Stand with our Heavy-Duty Casters. Built to last and perform, these casters feature a dual-locking mechanism that won’t roll or pivot once engaged, resulting in an extremely stable work station. Includes all necessary hardware.

**Level-Loc Reducing Rings 5-Piece Set**
This five-piece set of Level-Loc Reducing Rings fits the Precision Router Table Insert Plate, as well as Precision Router Table Lift, allowing you to customize the size of the opening around the bit.

**Level-Loc Reducing Rings**
ITEM# PRS3314 & PRS3316

**Heavy-Duty Casters**
ITEM# PRS3099

**Precision Router Table Insert Plate**
This rugged ¾” (10mm) thick phenolic insert plate is designed to provide a solid, flat, and perfectly level mounting surface for your router. Measuring 9½” x 13½” (235mm x 343mm), it will accept almost any router (even large, heavy models) with ease.

The plate is equipped with Kreg Level-Loc Reducing Rings that allow you to easily change the size of the opening around the router bit. These rings simply twist into place using an included ring wrench to lock in level and flush with the plate surface. The plate comes with three Level-Loc Rings: 1” (25mm), 1¼” (30mm) (for use with universal-style guide bushings), and 2½” (67mm).

**PRS3034** - Insert Plate for Triton TRA001 & MOF001 (also fits Porter-Cable 7500 series with slight modifications)
**PRS3036** - Insert Plate for Porter-Cable 690/890 series & Bosch 1617
**PRS3038** - Insert Plate, Non-Drilled

**Level-Loc Reducing Rings, 5-Piece Set**
ITEM# PRS3505

**Level-Loc Reducing Rings**
ITEM# PRS3040

**Dial-in precise adjustments to your Kreg Precision Router Table or Precision Band Saw Fence – down to .005” – with the simple turn of a thumb wheel.**

**Heavy-Duty Casters**
**ITEM# PRS3040**

**Precision Router Table Insert Plate**
**ITEM# PRS3100**

**ENGRAVED ROUTER ALIGNMENT MARKS**
The engraved insert plate (PRS3034) comes without pre-drilled holes, unlike so-called “universal” plates. Instead, it has laser-engraved alignment marks on the underside that make it extremely easy to center and mount your router.

**PRECISION ROUTER TABLE SETUPS**
**ITEM# PRS3050**

**Level-Loc Reducing Rings, 5-Piece Set**
ITEM# PRS3505

**Level-Loc Reducing Rings**
ITEM# PRS3040

**FREE SHIPPING**

**KREG TOOL®**

**800.447.8638 // www.kregtool.com**

**800.447.8638 // www.kregtool.com**
**Precision Router Table Lift**

ITEM# PRS3300

This heavy-duty lift includes several unique features that work together to bring speed and convenience to your router table top. Features like the Quick-Lift and tool-less micro-adjustment wheel let you to make fast bit changes and precise depth adjustments (down in .002" increments) on the-fly. If you’re tired of bending and reaching, and ready to start working quickly and conveniently, look no further. Also accepts new Level-Loc Reducing Rings (page 47).

- 9/16" (14mm) x 2 1/8" (54mm) Heavy-Gauge Aluminum Insert Plate
- LIFT includes 3 self-leveling, field-action insert rings, 1" (25mm), 2 1/4" (67mm) & 3" (76mm)
- Adjustable reference scale can be set to zero from any bit position

Motor Pad Included: Porter Cable 7518

*Available separately: Porter Cable 7518/7519, Milwaukee 5625
Item# PRS4110 Porter Cable 680/850, Bosch 1617/1618, DeWalt 618, Craftsman 17542/17540/28190

**True-FLEX™ Featherboard**

The True-FLEX™ Featherboard gets its name from the careful engineering that went into its design. Many Featherboards on the market today apply too much pressure or not enough pressure to the workpiece, which results in imperfect cuts and less-safe operation. The True-FLEX™ Featherboard provides a consistent and optimum pressure, and will stand up to years of heavy use in your woodshop. The Featherboard is made from an extremely durable plastic composite body and includes a Wedge-Lock™ System that allows the Featherboard to be secured to a variety of shop tools without the need for additional hardware.

Whether you’re using a miter-slot or a T-slot, working on a table saw or a router table, the Wedge-Lock™ System adjusts accordingly and lets you work with confidence. Designed for use in standard 1/2" (10mm) x 1/2" (13mm) miter slots.

True-FLEX™ Fingers apply optimum pressure to your workpiece. Unique wedge-lock hardware works in miter slots on table saws, router tables, and band saws.

Vertical and horizontal positioning demonstrates wedge-lock miter slot and T-slot compatibility.

**Precision Beaded Face-Frame System**

**Beaded face frames, the Kreg way!**

Beaded face frames are a great way to add detail, richness, and value to your cabinetry work. The Precision Beaded Face-Frame System works in conjunction with your full-size router table to serve as the fastest, easiest, and most affordable way to build beaded face frames in a home shop.

Through a process of precise notching of the rails and stiles, the Precision Beaded Face-Frame System simplifies standard beaded face-frame construction by eliminating the need to make intricate cuts on a table saw, fit and fill miters, or spend thousands of dollars on a large specialized machine. The end result is higher-quality, more-consistent results in less time and with less effort than before.

**System Includes:**

The system comes complete with a Kreg 1/4" (6mm) x 1/2" (13mm) notching bit, Kreg 3/8" standard beading bit, Kreg 1/2" precision setup bar, and everything else you need to get started. Additional accessories, including unique beading bits and notching bits, are available for a wide variety of projects.

**Features**

- **SLIDING BASE**
  - The sliding base of the Precision Beaded Face-Frame System features 20 internal stainless steel ball bearings that guarantee smooth operation over the long haul.

- **CONTROL ARM**
  - The handle can be connected to the Precision Beaded Face-Frame System with or without the Control Arm. The arm provides improved control, smooth operation, and reduces the force necessary to plunge the workpiece into the bit.

- **INTEGRATED CLAMP**
  - The heavy-duty clamp holds your workpieces firmly in place. Features a quick-release handle and adjustability for stock thickness.

- **ROUTER TABLE STOP**
  - The included Precision Router Table Stop lets you repeat cuts at the exact same measurement again and again. It features a Precision Lens Cursor for magnified accuracy and can be conveniently flipped out of the way when not in use.

**How It Works:**

1. Use the control arm and smooth sliding base to plunge the stiles into the special notching bit.
2. Use the Precision Router Stop to ensure perfectly placed notches on the rails.
3. Switch to your standard routing fence and included beading bit to apply a decorative bead.
4. Use Kreg Jigery to secure the rails to the notched stiles. Glue is optional.

**Optional Profiles**

- **Beadings Bits**
- **Notching Bits**

Each bit features high quality 440c blackstone construction along with high-grade carbide tips for extreme durability. All bits are our six beading bits and four standard notching bits.

Contact customer service at 1-800-447-8638 or visit www.kregtool.com for more information.
Organization

Universal Bench
Any space. Any task. Any size.

Get organized and create great work space with the Kreg Universal Bench. You can easily create a workbench, assembly table, tool stand, or outfeed table in a custom size to fit your space, your projects, and your needs. Just choose your height, width, and depth to create a custom workbench in one of 15 sizes—from 14” (355mm) x 14” (355mm) up to 64” (1600mm) x 64” (1600mm)—and two adjustable heights. Bench legs come with a code to access free, downloadable under-bench storage plans.

KBS1005 - (4) 14” / 35.5cm rails
KBS1010 - (4) 20” / 50.8cm rails
KBS1015 - (4) 28” / 71.1cm rails
KBS1020 - (4) 44” / 111.7cm rails

KBS1025 - (4) 64” / 162.5cm rails
KBS500 - (4) 15” / 38.1cm Legs
KBS1000 - (4) 29” / 73.6cm Legs

FEATURES

HIGH-QUALITY HARDWARE
Zinc-coated carriage bolts lock into square holes for easy one-wrench assembly. They ensure that the bench remains rock-solid during use.

STURDY LEGS
Legs are made from heavy 12-gauge steel and are available in two adjustable heights: 15½” to 21½” or 29” to 35”, (387mm to 540mm or 737mm to 889mm). Includes leveling feet and assembly hardware.

CUSTOMIZE TO FIT YOUR NEEDS
Add a top, shelf, and other touches to complete your bench using your materials. A code to access downloadable storage plans comes with the legs.

5 DIFFERENT RAIL LENGTHS
Now you can create the professional-quality bench you’ve always wanted for your garage or workshop, and customize it to the tasks you choose—with the Universal Bench.

ADJUSTABLE LEG LEVELERS & FEET
Legs offer 6” (152mm) of unlimited height adjustment so you can match the height of your table saw or another bench. Leg levelers accommodate uneven floors.

PRE-DRILLED HOLES
Holes allow you to drop the upper rail down to add a storage shelf, drawers, create clearance for a vise, or add other custom touches to your bench.

SPECIFICATIONS

Legs
• Sold in sets of 4
• 12-gauge steel
• Adjustable height (15½” to 21½” or 29” to 35”) (387mm to 540mm or 737mm to 889mm)
• Includes leveling feet and assembly hardware

Rails
• Sold in sets of 4
• 16-gauge steel
• Five lengths: 14” (355mm), 20” (508mm), 28” (711mm), 44” (1100mm), 64” (1600mm)

Weight Capacity
• 600 lbs.

Top/Shelf
• Supplied by user

KBS1005 - (4) 14” / 35.5cm rails
KBS1010 - (4) 20” / 50.8cm rails
KBS1015 - (4) 28” / 71.1cm rails
KBS1020 - (4) 44” / 111.7cm rails

KBS1025 - (4) 64” / 162.5cm rails
KBS500 - (4) 15” / 38.1cm Legs
KBS1000 - (4) 29” / 73.6cm Legs

* Image shown with optional Casters available separately
**Image shown with custom-built bench top and shelf
Build Your Custom Bench

Get organized and create great work space with the Kreg Universal Bench. You can easily create a workbench, assembly table, tool stand, or outfeed table in a custom size to fit your space, your projects, and your needs. Available in 15 sizes and two heights: standard-height and low-height. Legs in both styles are adjustable.

Choose your HEIGHT from 2 adjustable leg options

Choose your WIDTH from 5 available rail lengths

Choose your DEPTH to establish your bench size

CUSTOMIZE your bench to suit your specific needs

Start by selecting a set of sturdy 12-gauge (1/8” (3mm)-thick) steel legs. They’re available in two adjustable heights: 29” (736mm) - 35” (889mm)-tall and 15¼” (387mm) - 21¼” (540mm)-tall.

Next, choose a set of 16-gauge steel rails to determine the width of your Universal Bench: 14” (355mm), 20” (508mm), 28” (711mm), 44” (1100mm), or 64” (1600mm).

Last choose one more set of rails to determine the bench depth. Once again, you can choose 14” (355mm), 20” (508mm), 28” (711mm), 44” (1100mm), or 64” (1600mm) rails.

To complete your Universal Bench, just add a bench top made from your material of choice, and then outfit your bench with accessories.

Now you can create the professional quality bench you’ve always wanted for your garage or workshop, and customize it to the tasks you choose—with the Universal Bench.


Create a custom workbench, tool stand, assembly table, or outfeed table to fit your space, your projects, and your needs.
3 must-have tools for creating custom home-organizing projects

The all-new DIY Project Kit combines three must-have tools for creating custom home-organizing projects: the Kreg Rip-Cut®, the Kreg Jig® R3, and the Kreg Shelf Pin Jig. With this kit, a drill, and a circular saw, you can create high-quality projects for your home easy and economically.

The Kreg Rip-Cut® circular saw guide attaches to almost any circular saw, allowing you to cut large sheet goods up to 24" (609mm) wide. The Kreg Jig® R3 makes project assembly easy, allowing you to join materials from 1/4" (12mm)- to 1 1/2" (38mm) thick. And the Kreg Shelf Pin Jig will help you create evenly-spaced, consistent holes for pins that hold adjustable shelves.

With the DIY Project Kit and a few basic tools, you have everything you need to get started building custom wood projects for your home.

Rip-Cut®
1) Cut plywood and other sheet goods quickly and precisely.
   Learn more on page 5.

Kreg Jig® R3
2) Join wood together with Kreg’s proven pocket-hole joinery.
   Learn more on page 17.

Shelf Pin Jig
3) Drill shelf-pin holes to create custom shelving perfectly every time.
   Learn more on page 6.

Plus
comes with 10 FREE downloadable, step-by-step project plans for 10 home projects:
TWICE the SPEED. Half the Effort.

The all-new Foreman makes Kreg Jig® even faster and easier. You get the features of our professional-quality machines at a consumer-friendly price, so you can create perfect pocket holes twice as fast as using a standard pocket hole jig...with half the effort.

NEW

Foreman

PROFESSIONAL-GRADE POCKET-HOLE MACHINE

HIGH-SPEED POCKET HOLES IN 3 STEPS...

See page 28 & 29 for more details