

### STEP 1: Set Up Your Pocket-Hole Jig







- (3/4"). A Use Material Thickness Gauge / Hex Wrench to measure material thickness (3/4").
- B Set jig material thickness to 3/4".
- © Set drill bit stop collar to 3/4" (loosen and tighten stop collar with Hex Wrench.

**Optional:** Use pocket-hole jig adapter included with VersaGrip  $^{\text{TM}}$  clamp.

WARNING!: Improper assembly or excessive weight applied to the finished stool could result in injury. Follow all instructions provided for assembly. Kreg is not responsible for injuries as a result of improper assembly or use. Max load rating for this step stool is 250 lbs max.

Prop 65 Warning: Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

# BEFORE YOU GET STARTED

We want to make sure have you the guidance and resources you need to be successful with this project.
Simply scan the QR code below for tips and tricks on setting up your jig, drilling pocket holes, and more.



#### STEP 2: Drill Pocket Holes in Stool Legs (x2)









- Align jig so the drill guide holes are centered between the guide lines on first Stool Leg.
- B Clamp jig to Stool Leg.
- C Drill two pocket holes.
- Repeat A-C for second Stool Leg.

Note: Guide lines are marked on the inside of the workpieces and is the same side where pocket holes will be placed.

#### STEP 3: Drill Pocket Holes in Horizontal Support















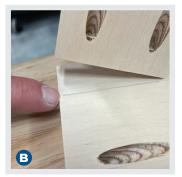


- A Align jig in the center of one end of first Horizontal Support and clamp jig to Horizontal Support.
- B Drill two pocket-holes.
- G Turn Horizontal Support 180°.
- Repeat A-B.
- E Align outside edge of jig to inside edge of existing pocket hole, ensuring end stop is engaged with back edge of Horizontal Support.
- Drill one pocket hole using the drill guide closest to the outside pocket hole and repeat on the other end of the Horizontal Support.
- Align jig so one drill guide hole is centered on Horizontal Support and drill one pocket hole.
- H Repeat A-G for second Horizontal Support.

Note: Horizontal supports do not have guide line. Either side of the board is acceptable for placing pocket holes

#### STEP 4: Assemble Stool Legs and Horizontal Supports (x2)













- Optional: Workpiece edges and pocket holes can be sanded prior to assembly.
- **B** Locate guide lines on first Stool Leg and align inside edge of Horizontal Support to guide line.
- Clamp Stool Leg to work surface.

Tip: Place clamp so the jaw is flush against Horizontal Support to minimize shifting.

- **D** Ensure all pocket holes are facing the correct direction, as indicated in photo D.
- Use a #2 driver to drive included 1 1/4" pocket hole screws and hold Horizontal Support firmly in place.

Tip: Adjust drill clutch for driving screws.

Repeat A-E for second Horizontal Support.

Note: Over sanding can result in removing outside veneer of the plywood.

#### STEP 5: Attach the Top









- A Locate guide lines on top piece and place that side facing up.
- B Place Leg assembly on to the Top and align the guide lines to the inside of the assembly.
- Clamp Leg assembly to Top.

D Use a #2 driver to included 1 1/4" pocket hole screws.

Note: For best results drive screws by starting at one corner and move to the opposite corner in an "X" pattern.

#### STEP 6: Finish with Paint or Stain



A Take a photo and post it with the #builtwithkreg hashtag to show your work and see what others are building with Kreg.

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#### **WE'RE HERE TO HELP**

We want you to have an exceptional project building experience. If you have questions or need support, please get in touch. 1-800-447-8638 I technicalsupport@kregtool.com